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Wala Abou Saoud, Nacer Belkessa, Ahmed Amine Azzaz, Vincent Rochas, Valerie Mezino, et al.. Pilot scale investigation of DBD-Plasma photocatalysis for industrial application in livestock building air: Elimination of chemical pollutants and odors. *Chemical Engineering Journal*, 2023, 468, pp.143710. <10.1016/j.cej.2023.143710>. <hal-04161120>

HAL Id: hal-04161120

<https://univ-rennes.hal.science/hal-04161120v1>

Submitted on 9 Jul 2025

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1 **Pilot Scale Investigation of DBD-Plasma Photocatalysis for**
2 **Industrial Application in Livestock Building Air: Elimination of**
3 **Chemical Pollutants and Odors**

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14

15 **Abstract**

16 Photocatalysis and Plasma are widely considered as efficient and eco-friendly
17 methods for the air treatment at domestic and industrial scales. In fact, the respective
18 application of titanium dioxide (TiO₂) and Dielectric-Barrier-Discharge(DBD) drew
19 increasing attention in the last decades for their, flexible, non-selective and high
20 efficiencies for the mineralization and the degradation of large selection of molecules.
21 Nevertheless, the application of these techniques in separate conditions might
22 generate undesired by-products that might hinder their treatment efficiencies. In this
23 study, the effect of combining photocatalysis and Dielectric-Barrier-Discharge
24 (DBD) techniques was investigated for the treatment of livestock building air at
25 laboratory and industrial scale. . of Experiments were conducted in separate (i.e.,

26 Photocatalysis or plasma) and combined (i.e., Photocatalysis and plasma) systems to
27 assess the degradation efficiency of two molecules, namely (NH₃) and
28 Propionaldehyde (ProPA) under various operating conditions. Studies conducted on
29 laboratory scale showed an interesting level of treatment when applying either
30 photocatalysis or plasma, with degradation yields reaching 29 and 36% for NH₃ and
31 37 and 42% for ProPA, respectively. These degradation efficiencies were further
32 enhanced when combining the processes, thus reaching 72 and 83% for NH₃ and
33 ProPA, respectively. Moreover, investigations conducted on the generation of ozone
34 during photocatalysis / Plasma treatment showed a decrease in the O₃ concentration
35 when compared to separate Plasma treatment. The photocatalytic degradation of
36 ozone under UV radiation and in presence of TiO₂ led to low concentrations of
37 ozone were detected at joint processes as a consequence of its catalytic decomposition
38 under UV-light into HO₂[•], OH[•], O₂^{•-} radicals at high humid conditions. The synergetic
39 effect during the pollutant degradation was explained by the association of discharge
40 plasma, presence of O₃, UV-light and TiO₂. Additionally, the implementation of the
41 photocatalytic-plasma discharge reactor was performed to treat livestock sector air
42 effluent loaded with ammonia. The effect of airflow and relative humidity were
43 assessed. Results showed a significant NH₃ removal efficiency in real conditions
44 where it varied between 59 and 75% for a flowrate of 2 m³/h and a relative humidity of
45 100%. Additionally, chemical and olfactometric studies were conducted to assess
46 the performance of combined system with real effluent of livestock building air.

47 **Keywords**

48 Photocatalysis, DBD-plasma, livestock building air, Pilot scale investigation, Industrial
49 application.

50 1. INTRODUCTION

51 In the last five decades, the improvement of industrial processes for the
52 fabrication of different types of goods led to a high consumption of first matter and,
53 consequently, to an accelerated tendency of solid, liquid and gaseous wastes
54 generation. In a global context of menacing global warming-related issues, air
55 pollution became a very urgent priority to deal with, particularly by developing
56 reliable, low-cost and sustainable method for the management and treatment of
57 polluted gas streams despite their chemically complex and heterogeneous contents.
58 Livestock farming is considered as one of the highest contributing economical sectors
59 in the global warming effect [1]. In fact, the enteric fermentation, animals respiration
60 and gases released from manure contribute with 56% of the total greenhouse gases
61 (GHG) related to this activity. In fact, polluted air could contain inorganic (ammonia
62 (NH_3), hydrogen sulfide (H_2S), sulfur dioxide (SO_2), nitrogen oxides (NO_x))
63 and/or Volatile Organic Compounds (VOCs; aldehydes, ketones, mercaptans,
64 aromatics etc.) that are commonly released in the atmosphere without a proper
65 treatment [2–4]. Moreover, the presence of these gases even at low concentration
66 inside the closed farming houses could lead to serious health degradation either to
67 human workforce or to the animals. Different techniques were applied for indoor air
68 treatment, such as filtration [5], thermal treatment [6], chemical aerosolization [7],
69 microwave inactivation [8] and physical adsorption [9]. These methods, despite their
70 confirmed high efficiency for the removal of aerosols, inorganics and volatile
71 compounds, are demanding in terms of energy consumption, installation and
72 maintenance costs which makes their economical and environmental feasibility very
73 limited [10].

74 On the other hand, Advanced Oxidation Processes (AOPs), based on the
75 effect of Ozone (O_3) and/or free reactive oxygen species (e.g. HO_2° ; OH° ; O_2°), are
76 attracting higher attention as innovative and sustainable technologies for air
77 purification [11,12]. AOPs such as photocatalysis[13,14], non-thermal plasma
78 (NTP)[15]and catalytic ozonation [16] displayed substantial results related to the
79 removal of a variety of chemical pollutants including BTEX (Benzene, Toluene,
80 Ethylbenzene and Xylenes) [17], aldehydes[18], sulfuric [19] and inorganic compounds
81 [20] . Photocatalytic oxidation, based on photo-reactions in the presence of a
82 semiconductor playing the role of a reaction catalyst coupled with the effect of photon
83 source radiation, is known to be a promising technology for its ability to mineralize
84 complex organic pollutants into non-toxic by-products (e.g. CO_2 and H_2O)[21–28].
85 Important number of researches dealt with the reactivity of mineral (i.e., TiO_2 [29],
86 CuO [30], ZnO [31], etc ...) and hybrid (Metal doped zeolitic frameworks (ZIF) [32],
87 metal doped organic frameworks (MOF) [33], Immobilized mineral catalysts onto
88 carbon/organic media [34], etc ...) catalysts for the treatment of indoor air.
89 Nevertheless, used catalysts showed signs of structural compromise and a decrease
90 in their catalytic activity after an extended operating time and recurrent regeneration
91 cycles. Some studies highlighted the detection of some catalyst-sourced-metals
92 traces in the output of the reactor, thus hindering the ecological advantages of the
93 process.. Another advanced oxidation technology, like non-thermal plasma (NTP)
94 and, especially Dielectric-Barrier-Discharge (DBD), has been applied toward VOCs
95 treatment thanks to its high-effectiveness and non-selective generation of
96 reactivechemical species. for the degradation ofpollutants like
97 toluene/benzene[35,36], trimethylamine [37], ammonia and butyraldehyde [38],
98 hydrogen sulfide [39], sulfur dioxide [40], at room temperature and atmospheric

99 pressure. Nevertheless, this technology could cause some disadvantages in terms of
100 low CO₂ selectivity and undesirable by-products generation (carbon monoxide CO
101 and Ozone (O₃)). It is therefore important to develop a cost-effective and highly
102 efficient technology to remove air pollutants. In order to remedy the problems
103 experienced by the separated application of these latter technologies, several studies
104 report that, combining photocatalysis to the plasma discharge provide
105 significant synergy effects [12,41–44], which could result in a boost of high removal
106 efficiency and a high mineralization selectivity. Recently, photocatalytic-plasma
107 discharge technologies were considered as a suitable technology in terms of gas
108 emissions reduction, low construction and operating costs [45]. Moreover, the
109 ammonia (NH₃)/aldehydes removal were studied in some literatures and a high
110 efficiency was achieved, either at pilot or at industrial scale [38,46–48].

111 The present work investigates the operating parameters influence, e.g.
112 pollutant (Propionaldehyde, ProPA) initial concentration, air flow rate, relative
113 humidity and input energy. Secondly, a treatment with a photocatalytic and/or
114 discharge plasma reactor were performed at pilot scale (e.g. NH₃ and ProPA
115 removal). In addition, mineralization efficiency and plasma by-products inside the
116 pilot reactor are detailed to discuss the ProPA removal behaviors under the optimum
117 operating parameters. Moreover, photocatalytic-plasma discharge technologies were
118 studied, at industrial scale, to control NH₃ removal efficiency. The evidence of
119 synergetic effect for industrial application was also investigated. To our knowledge,
120 few studies have been done on the applications of these combined processes on an
121 industrial scale, the conditions of which are very unfavorable in terms of relative
122 humidity, dust and temperature. The fact of confronting this pilot with real conditions
123 makes it possible to emphasize the performance of the process. By-products

124 identification and Olfactometry tests were also performed with photocatalysis, DBD-
125 plasma and combined process.

126

127 **2. MATERIALS AND METHODS**

128 **2.1. Materials and chemicals**

129 Ammonia (NH₃) was supplied by a gas bottle, and obtained from Air Liquide
130 Company (Le Boulis, France). Propionaldehyde (ProPA, CH₃CH₂CHO, purity = 99%)
131 was purchased from ACROS ORGANICS (Waltham, USA). KI and Na₂S₂O₃ solutions
132 were prepared using Ultra-pure-water obtained from a Millipore-Milli-Q system
133 (Burlington, USA). Potassium iodide (KI, purity ≥ 99.5%) was obtained from FLUKA
134 (Bucks, Switzerland). Sodiumthiosulfate (Na₂S₂O₃, purity=99%) and hydrochloric acid
135 (HCl) were provided from SIGMA-ALDRICH (Saint-Louis, USA). A commercial
136 catalyst, TiO₂Glass Fiber Tissue with 13 g.m⁻² of colloidal silica, 13 g.m⁻² of titanium
137 dioxide nanoparticles and inorganic fibers, was used as a photo-catalyst. TiO₂-
138 catalyst was graciously provided by Ahlstrom Research and Services (Pont Evêque,
139 France). The catalyst preparation step was already fully described in our previous
140 investigations[49]. Physical gas adsorption/desorption analysis reported that the
141 catalyst's specific surface area was about 24 m²/g.

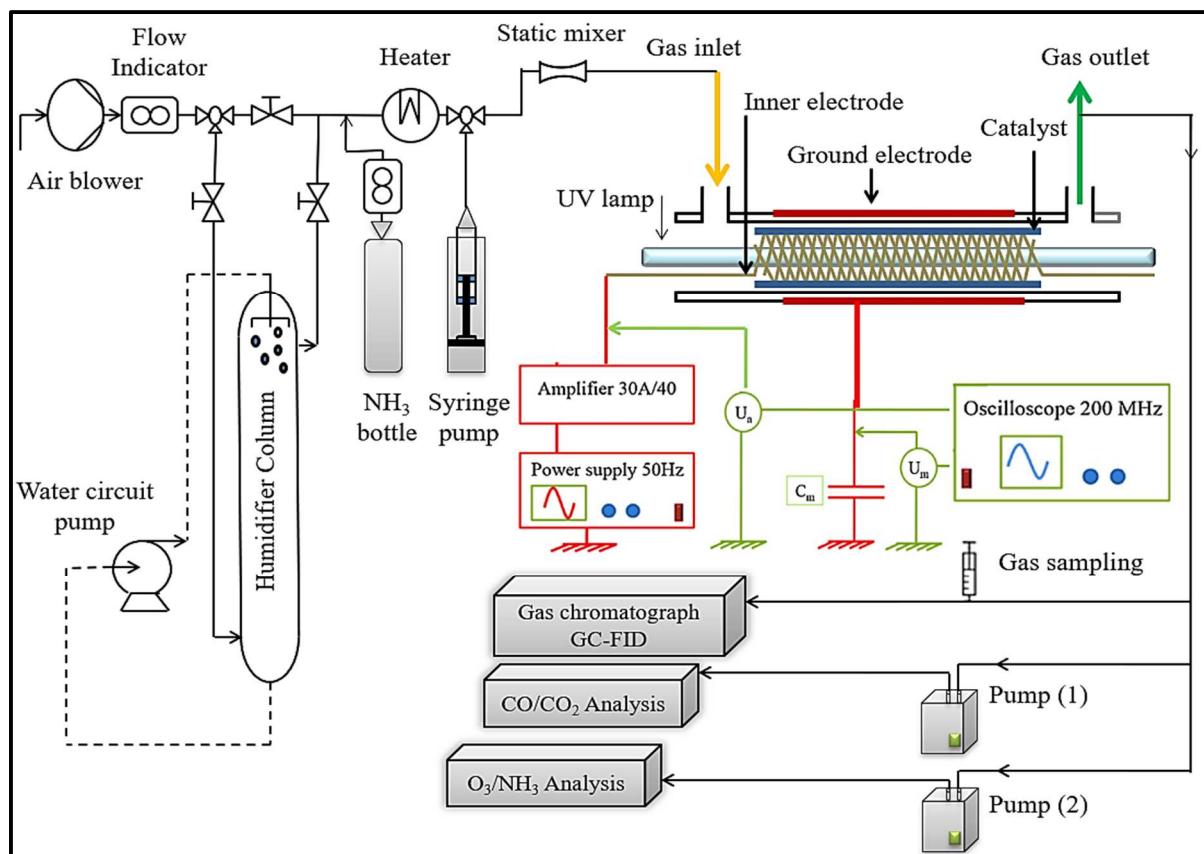
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143 **2.2. Experimental Setup**

144 The oxidation runs were conducted using the experimental setup shown in
145 **Figure 1**. Atubular reactor formed by two concentric Pyrex tubes (100 cm of length),
146 with a diameter of 58 mm and 76 mm for the inner and the outer tubes,
147 respectively[50][51]. Their wall thickness was about 4 mm. The reactor can be used

148 as photocatalysis device by using an external UV lamp (Philips TL 40W/05, 100 cm of
149 length) and/or Dielectric Barrier Discharge plasma by applying high voltage power.
150 The catalytic component consists of TiO₂ deposited onto optical supports, then
151 maintained on the inner reactor wall which can be simultaneously exposed to surface
152 DBD-plasma and UV lamp. Experiments were performed at ambient temperature and
153 atmospheric pressure. Inner temperature and relative humidity were monitored using
154 a TESTO sensor. The inlet flow rate of 2-10 m³/h is controlled using a mass flow meter
155 (Bronkhorst In-Flow, Ruurlo, Netherlands). A syringe driver system (Model 100, Kd
156 Scientific, Holliston, USA) was used for ProPA experiments. An electrical heating band
157 was coiled on the outside of the injection glass tube to maintain a good evaporation of
158 the pollutant (**Figure 2.a.**). As for ammonia (NH₃) gas flow, all experiments were
159 performed using a gas bottle (1000 Mol-ppm) and injected into the reactor and
160 controlled by a flowmeter. Humidity experiments (from 60 to 85 ± 5%), were
161 performed by bubbling air into a water column. TiO₂-catalyst is maintained on the
162 inner reactor wall which can be simultaneously exposed to surface DBD-plasma and
163 UV lamp.

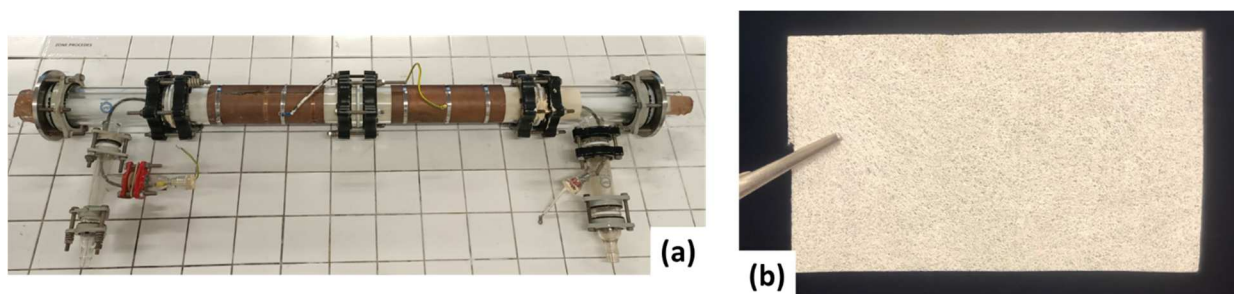
164 The plasma reactor was provided with an inner and outer electrode (with
165 aluminum and copper grid, respectively), a signal generator, an amplifier and a digital
166 oscilloscope, all shown in **Figure 1**. To generate DBD-plasma, high voltage power is
167 applied to the reactor. The applied voltage is delivered by a generator (BFI OPTILAS,
168 Lisses, France) as a sinusoidal waveform (at 10 V) and amplified (at 30 kV) using an
169 amplifier (TREK-30 kV model 30/20A, 8 USA) [52][53][48][47]. A digital oscilloscope
170 (Wavesurfer 24 Xs, 200 MHz, Lecroy, Chestnut Ridge, USA) was used to visualize
171 the applied high voltage and the voltage across the capacity.



172

173

Figure 1: General Schematic diagram of the experimental setup.



174

175

Figure 2: Images of (a) the reactor and (b) the used GFT-TiO₂ catalyst

176

2.3. Analytical Methods

177

178

179

The ProPA quantification of input/output flow was carried out using Gas Chromatography (Clarus GC-500, Perkin Elmer, Wellesley, USA). Sample analysis were performed under air hydrogen (H₂) and Helium (He) gas flow. The temperature

180 of the injection chamber and the oven were programmed at 250°C and at 40°C for
181 5min, respectively[50].

182 The quantification of NH₃ was determined through a spectrophotometric
183 method. The ammonia gas phase was directed to a bubbler containing 100 ml of a
184 chloric acid solution (HCl, at 0.1M) by a membrane pump , where it is absorbed as
185 ammonium ion NH₄. Nessler's reagent (100 μL) was added to obtain colored solution.
186 NH₃ concentration was then determined by measuring light absorbance, at 420 nm,
187 with a spectrophotometer.

188 CO and CO₂ quantification were carried out using a MIR 9000H Fourier
189 Transform Infrared Spectrophotometer (Envea, Poissy, France)Environment SA and
190 a gas analyzer NO/CO ZRE marketed by Fuji Electric (Clermont-Ferrand, France)
191 S.A.S, respectively. The mineralization step was monitored continuously during
192 ProPA degradation. A pumps system (KNF lab, Village-Neuf, France) was used to
193 deliver flow to the CO/CO₂ analyzer. The quantification of Ozone was determined
194 using a sodium thiosulfate titration method described thouroughly in our previous
195 paper [38]

196 The removal efficiency (%) of pollutant (in our case propionaldehyde and
197 ammonia) was determined using Eq. (1):

$$198 \quad RE (\%) = \frac{[Pollutant]_{Inlet} - [Pollutant]_{Outlet}}{[Pollutant]_{inlet}} \times 100 \text{ Eq. (1)}$$

199 where [pollutant]_{inlet} and [pollutant]_{outlet} are the initial (mg/m³) and outlet concentration
200 at a given time t, respectively. The specific input energy (SIE; J/L) via plasma
201 system was estimated using Eq. (2):

202

$$203 \quad SIE = \frac{3600 \times P}{Q \times 1000} \quad \text{Eq. (2)}$$

204 where P (W) and Q (m³/h) are the input power adjusted by varying applied voltage
 205 (U_a) and the flow rate, respectively. The mineralization percentage of CO and CO₂
 206 (% SCO and SCO₂) was estimated using Eq. (3) and (4):

$$207 \quad S_{CO} (\%) = \frac{[CO_{Outlet}] - [CO_{Inlet}]}{3 \times RE \times [Pollutant]_{Inlet}} \times 10000 \quad \text{Eq. (3)}$$

$$208 \quad S_{CO_2} (\%) = \frac{[CO_2_{Outlet}] - [CO_2_{Inlet}]}{3 \times RE \times [Pollutant]_{Inlet}} \times 10000 \quad \text{Eq. (4)}$$

209

210 **2.4. By-products identification and Olfactometry tests**

211 Two tests were performed in order to estimate the nature of the inlet and outlet
 212 effluent. The first one concerns the odor perceptions (based on specific odorant
 213 reference compounds) emitted and formed during process treatment. The second
 214 one is an olfactometry test which can evaluate the odour concentration (uoE/m³) of
 215 the effluent. In order to identify pollutants/by-products in the upstream and
 216 downstream of the industrial reactor, gas samples were collected on a 40L nalophan
 217 bag. The measurements of odor concentration expressed in European Unit
 218 Odor(uoE/m³) were carried out in accordance with the European standard EN 13725:
 219 2003 "Air quality- determination of odor concentration by dynamic olfactometry",
 220 according to the mode of presentation named "forced selection".

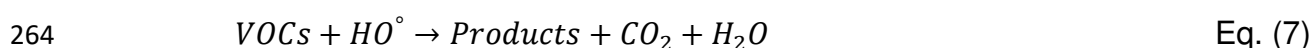
221 **3. RESULTS AND DISCUSSION**

222 **3.1. Investigation at pilot scale**

223 **3.1.1. Photocatalysis process**

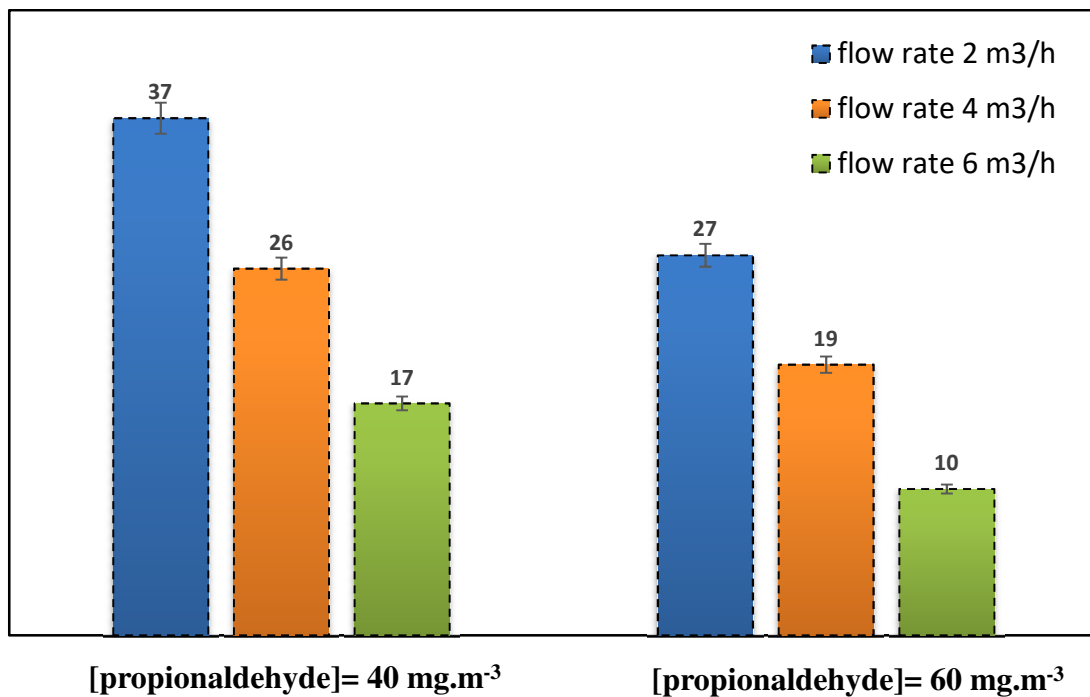
224 • The effect of specific key parameters, namely initial concentration/flow rate
225 and relative humidity, on pollutants removal efficiency was investigated: The
226 target VOC in this study was propionaldehyde (ProPA). The removal efficiency
227 of ProPA using photocatalysis process was studied at an initial concentration
228 of 40-60 mg/m³, an air flow rate of 2-6 m³/h and a relative humidity of 60%. The
229 experimental data at various operating conditions were reported in **Figure 3.a**.
230 The result showed that the removal percentage decreased with increasing
231 initial concentration of ProPA and increasing air flow rate. In fact, ProPA
232 removal efficiency (at 40 mg/m³) were 37% at 2 m³/h, 26% at 4 m³/h, and 17%
233 at 6 m³/h. Similarly, at higher initial concentration (60 mg/m³), ProPA removal
234 efficiency decreased to 27% (at 2 m³/h), proving the results reported in our
235 previous study for Chloroform (CHCl₃); Glutaraldehyde (C₅H₈O₂)[54]; Butane-
236 2,3-dione (C₄H₆O₂) and Heptan-2-one (C₇H₁₄O) [50] degradation by Cu-
237 Ag/TiO₂-based optical fibers at a pilot scale. Similar behavior was observed by
238 Mamaghani et al. [23] and Debono et al. [24] when reported that at higher
239 VOCs concentration, the ratio of active sites/reactive species to VOCs
240 molecules decreases and, consequently, more VOCs remain intact at the end
241 of the process. In addition, a reduction in degradation rate could be remarked
242 since the residence time of VOCs inside the pilot reactor was shortened at
243 high flow rates, which limits the needed reaction time (adsorption + photo-
244 oxidation steps) for the degradation of ProPA [24,38,43,55,56]. As already noted,
245 this study deals with indoor air treatment in the swine rooms and, it is therefore
246 necessary to highlight that air in such structures is usually humid by about 75
247 to 99.9% of humidity. However, the humidity effect on the ProPA removal was
248 performed by comparing photocatalysis efficiency at various humidity

249 percentages, e. i., 5%, 60% and 85%. As shown in **Figure 3.b**, at a gas flow
250 rate of 2 m³/h and an initial concentration of 40 mg/m³, the ProPA removal
251 percentage under dry air (~ 5%) was 27%, increased to 37% at humidity of ~
252 60% and decreased to 29% at humidity of ~ 85%. ProPA removal efficiency
253 reaches a maximum at humidity of 60%. For the same gas flow, similar
254 behavior was noted when increasing the pollutant's concentration to 60 mg/m³
255 (**Fig 3.b**). Indeed, the ProPA removal efficiency was 21% at dry air (~5%),
256 27% at humid air (~60%) and 20% at high humidity. Therefore, the ProPA
257 removal percentage increased with increase in air humidity and it reached a
258 9% increase at ~60% relative humidity. The performance of ProPA removal
259 can be enhanced with the provision of water vapor molecules decomposition
260 into highly oxidative OH°-radicals and other reactive species, resulting from the
261 reactions (Eqs. 5-7) [10,57].



265 Once air humidity reaches an optimum value, antagonist effect is observed
266 described with a decrease in the VOCs removal efficiency. In fact, the exceed in
267 water vapor molecules deactivates of catalyst active sites needed to adsorb/degrade
268 VOCs. Similar results were reported in the literature [21–23,50,58–60].

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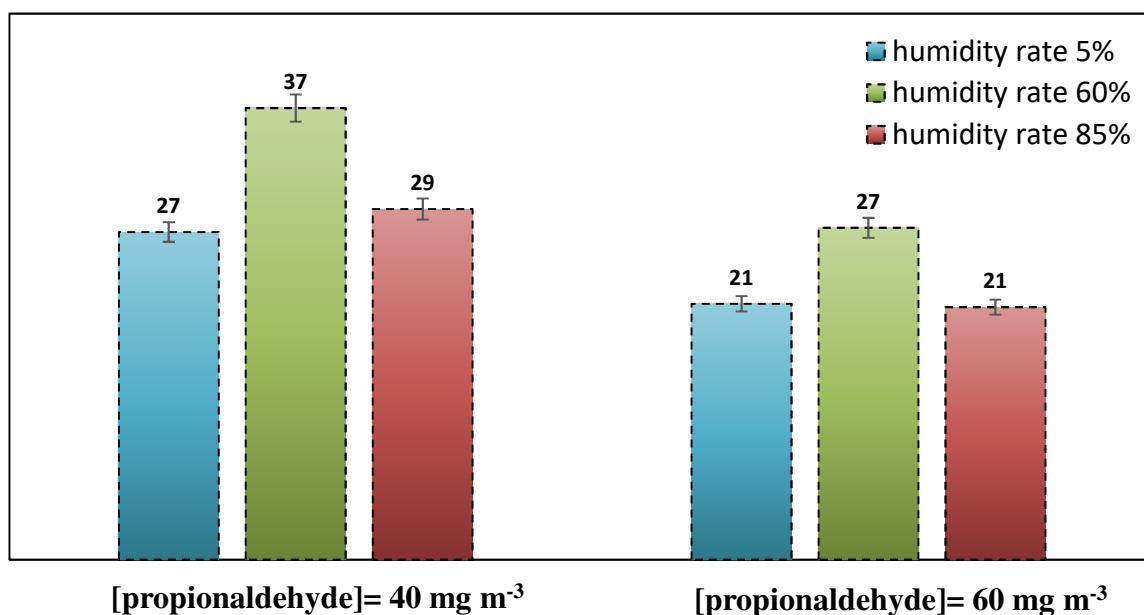
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Figure 3.a. ProPA removal efficiency obtained by photocatalysis process at different inlet concentration and flow rate. Experimental conditions: UV intensity 20 W/m²; Relative humidity 60%; Temperature 20°C.

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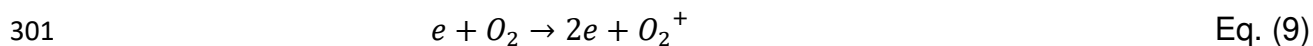
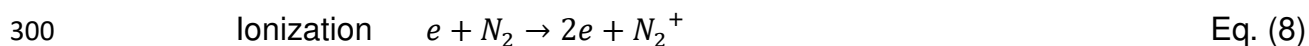
275 **Figure 3.b.** ProPA removal efficiency obtained at different relative
276 humidity. Experimental conditions: Air flow rate 2 m³/h; UV
277 intensity 20 W/m²; Temperature 20°C.

278 **3.1.2. Combined DBD plasma-photocatalysis process**

279 **3.1.2.1. Removal efficiency**

280 In order to examine the effect of the input energy on the separate removal
281 of ProPA and NH₃, DBD plasma/photocatalysis experiments were carried out at
282 different conditions of specific energy (6.75 J/L and 11.25 J/L). The NH₃/ProPA
283 removal percentages in DBD plasma alone, photocatalysis alone and combined
284 process at different applied energies are illustrated in **Figure 4**. It is clear that the
285 removal efficiency for both pollutants increased by increasing input energy level. At a
286 gas flowrate of 2 m³/h, an initial concentration of 10-40 mg/m³ and humidity of ~60%,
287 the removal percentage via DBD plasma treatment (at 6.75 J/L) increased from 29%
288 and 23% NH₃, to 42% and 37%, for ProPA and NH₃, respectively (at 11.25 J/L). This
289 behavior is attributed to the synergistic effect of energy input on the accumulation of
290 high-energy electrons, free radicals, chemically active ions and excited species in the
291 discharge atmosphere [61–63]. Indeed, plasma discharge atmosphere generates
292 more ions (Eqs. 8 and 9-11), which leads to the removal efficiency enhancement due
293 to the electron dissociation into reactive species (Eqs. 10 and 11-13) [61,64], as
294 shown in **Figure 4**. It is concluded that the removal efficiency increased with an
295 increasing of input energy because more energy was created in the DBD reactor, and
296 then more reactive species (atomic nitrogen and oxygen) were formed. Reactive
297 species produced in the discharge reactor subsequently reacts with the adsorbed

298 VOCs, to produce CO₂ and H₂O (Mineralization step), as shown in **Figure 5**
299 [61,65,66].



304 As presented in **Figure 4**, removal of NH₃/ProPA was better when combining
305 discharge plasma to photocatalysis system. The removal efficiency of NH₃, at energy
306 of 11.25 J/L, a gas flow of 2 m³/h and initial concentration of 10 mg/m³, were 29%,
307 37% and 73% with photocatalysis, DBD and combined treatment, respectively. As for
308 ProPA, at 11.25 J/L and gas flow of 2 m³/hand initial concentration of 40 mg/m³,
309 experiments show the same degradation trend, and were 36% with photocatalysis,
310 42% with DBD and 83% with combined treatment. these findings showed that the
311 photocatalytic-DBD reactor provides a better oxidation system for the NH₃/ProPA
312 removal at pilot scale, RE (NH₃) remains less effective compared to Propionaldehyde.
313 In fact, ProPA presents a long molecular chain (CH₃CH₂CHO), more easily
314 degradable by DBD plasma/photocatalysis treatment. Associating a photo-catalyst
315 (TiO₂) and UV-light in a dielectric barrier discharge reactor presents an excellent
316 source for radicals/excited species. Accordingly, a strong synergy is created between
317 discharge plasma and photocatalysis, which results in a boost of high VOCs
318 efficiency conversion/decomposition and mineralization [44,57,67–69]. It can be
319 deduced that photocatalytic discharge plasma association can increase the

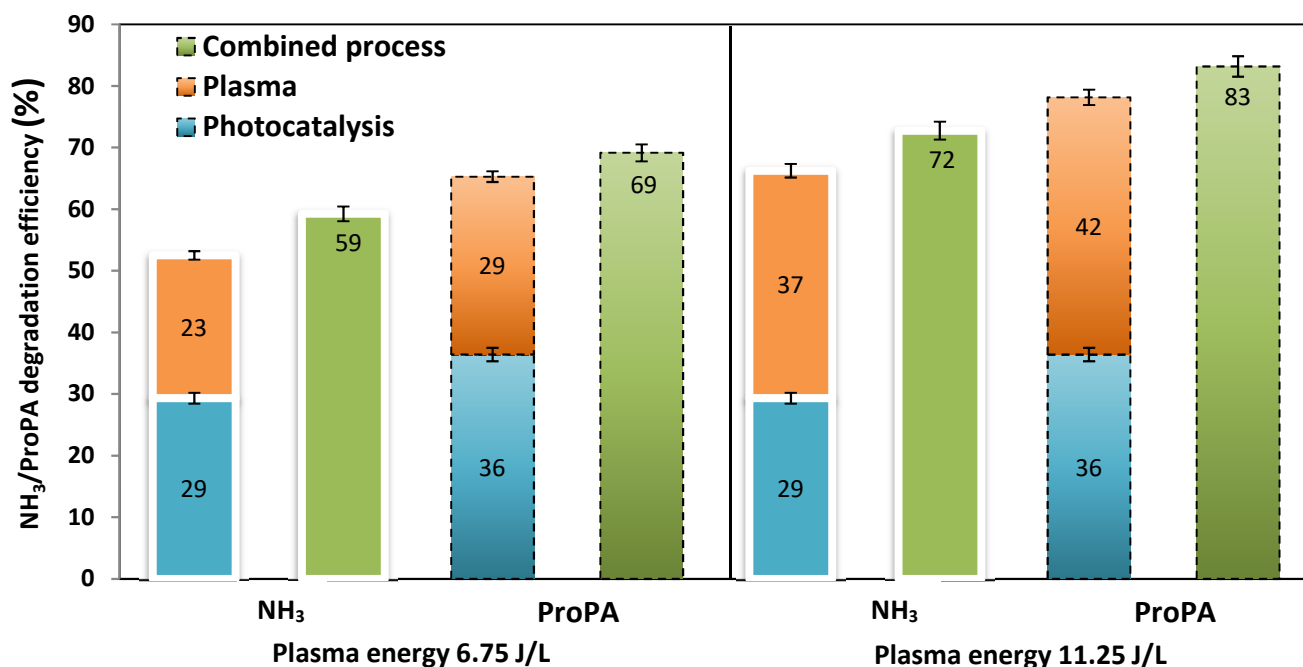
320 elimination performance of air depollution due to the existence of synergistic
321 effects[70]:

322 i. Plasma promotes the degradation of photocatalysis by-products by
323 regenerating the catalyst surface. In fact, these molecules remain attached to the
324 TiO₂-catalyst surface until their total mineralization. It is believed that plasma
325 discharge enhances the desorption of by-products from the catalyst's functional
326 groups and therefore accelerate their degradation [12,64,71];

327 ii. Plasma discharge improves TiO₂ activation and electron-hole pairs
328 generation, made by ion bombardment [67,72];

329 iii. At high energy, the discharge accelerates the generation of ionic products,
330 radicals and electrons, which promote the pollutants transfer to the catalyst's surface
331 [12,57,73].

332



333

334 **Figure 4.** NH₃/ProPA removal efficiency (%) at different plasma energy with

335 photocatalysis, DBD plasma and plasma/photocatalysis combination. Experimental

336 conditions: initial concentration 10-40mg/m³; Air flow rate 2 m³/h; Relative humidity
337 60%; Temperature 20°C.

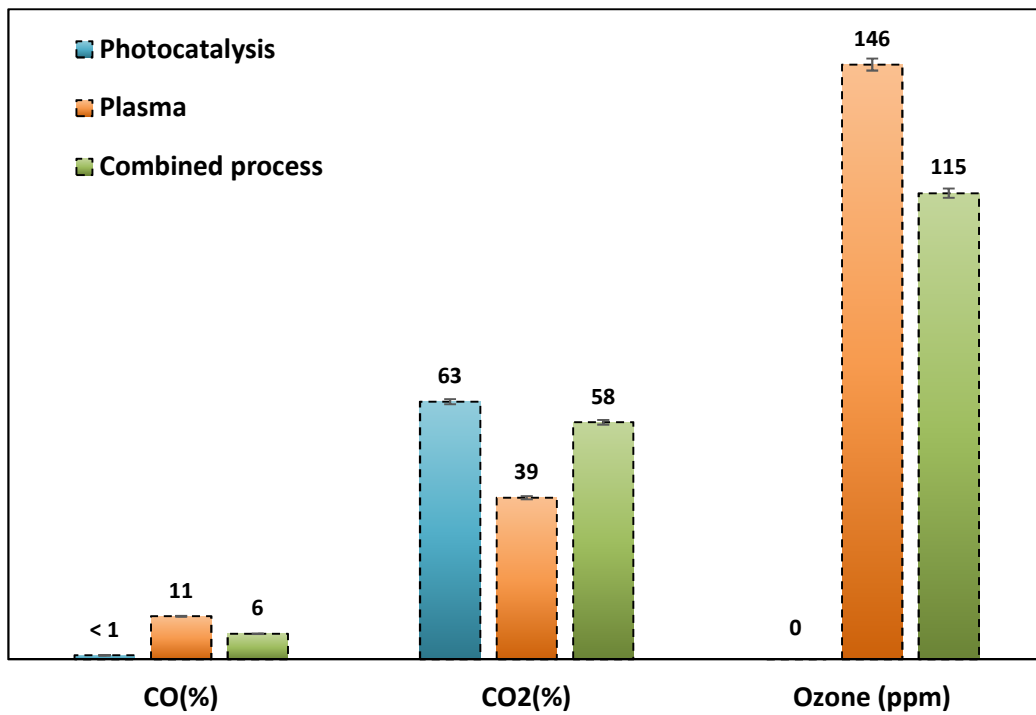
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339 **3.1.2.2.Mineralization**

340 CO₂measurements at the outlet of the plasma/photocatalysis system are taken
341 when the equilibrium state is reached. As shown in **Figure 5**,CO₂selectivity
342 increased by combining DBD with photocatalysis. At an air flow of 2 m³/h, an initial
343 concentration of 40 mg/m³ and ~60% of humidity, CO₂ selectivity percentagevia
344 DBD plasma treatment was 39% and increased to 58%at a constant specific energy
345 of11.25 J/L. As for CO selectivity, the experimatal data with photocatalysis, plasma
346 and combined process indicate that CO concentration remained under 11%, as
347 shown in **Figure 5**. In fact , CO decreased from 11 to 6% by combining DBD to
348 photocatalysis, respectively.

349 As for DBD by-products, Ozone concentration was also monitored. As
350 presented in **Figure 5**, the concentration zero Ozone decreased from 146.37 to
351 114.72 ppm when switching from plasma to combined process, respectively. Ozone
352 was valorised by adding photocatalysis to plasma. Thus, reactive oxygene species
353 (e.g. HO₂[°]; OH[°]; O₂[°]) were photo-generated into the TiO₂-catalyst surface as a
354 consequence of Ozone decomposition under UV-Light (Eqs. 5, 12-15) [68,74].
355 Applying an important energy level in presence of UV-light and TiO₂-catalyst (e.g. O₃
356 quantity) in the same system showed to be an intersting method way to gain
357 efficiency and process parameters synergies [57,72]. The UV/TiO₂/DBD performance
358 was highlighted in terms of ProPA degradationmineralization and DBD by-products.





363
 364 **Figure 5.** Variation of CO/CO₂ selectivity (%) and Ozone concentration with
 365 photocatalysis, DBD plasma and plasma/photocatalysis combination. Experimental
 366 conditions: ProPA concentration 40mg/m³; Air flow rate 2 m³/h; Plasma energy 11.25
 367 J/L;Relative humidity 60%; Temperature 20°C.

368 **3.2. Industrial on-site application**

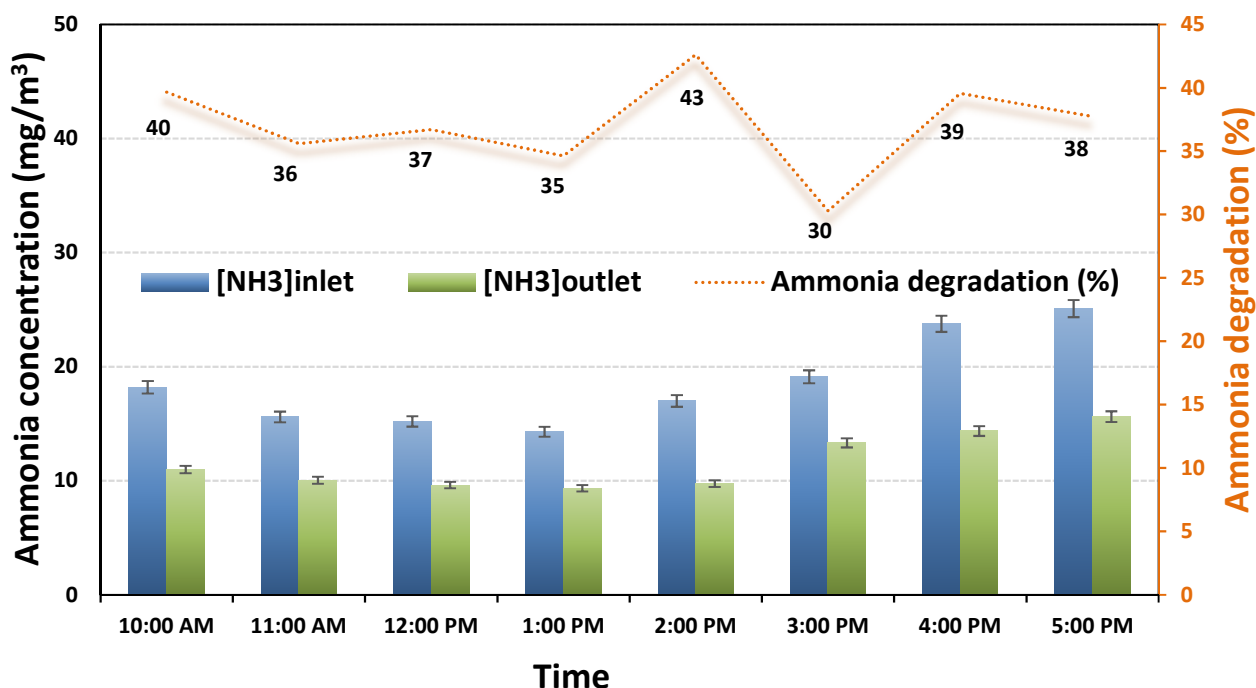
369 The industrial application was performed in collaboration with the IFIP institute
 370 (Romillé, France). The prototype was installed and tested to treat air flows generated
 371 at a swine experimental station. Ammonia (NH₃) was selected as a primary target
 372 compound due to building air analysis campaign in the swine rooms. The
 373 quantification of NH₃gas was continuously monitored on separate days and the

374 concentration values range between 6 and 25 mg/m³. The exposure limit values of
375 ammonia gas are around 15 mg/m³ that can cause a serious risk to human health and
376 to the environment. The industrial study aims to validate the combined process
377 efficiency under real air conditions. The photocatalytic-plasma reactor was installed
378 on IFIP station on July 2021. The tests were performed during the first half of July
379 under 23-25°C of temperature and 75-99.9% of humidity rate. The pilot system that
380 was previously used for ProPA/NH₃ degradation (**Figure 1**) was applied for this study.
381 A modification has been made to the prototype which consists of placing a dust filter
382 at the upstream of the pilot reactor in order to remove any large particles from the
383 ventilation system.

384 **3.2.1. Separate degradation process**

385 **3.2.1.1. Photocatalysis**

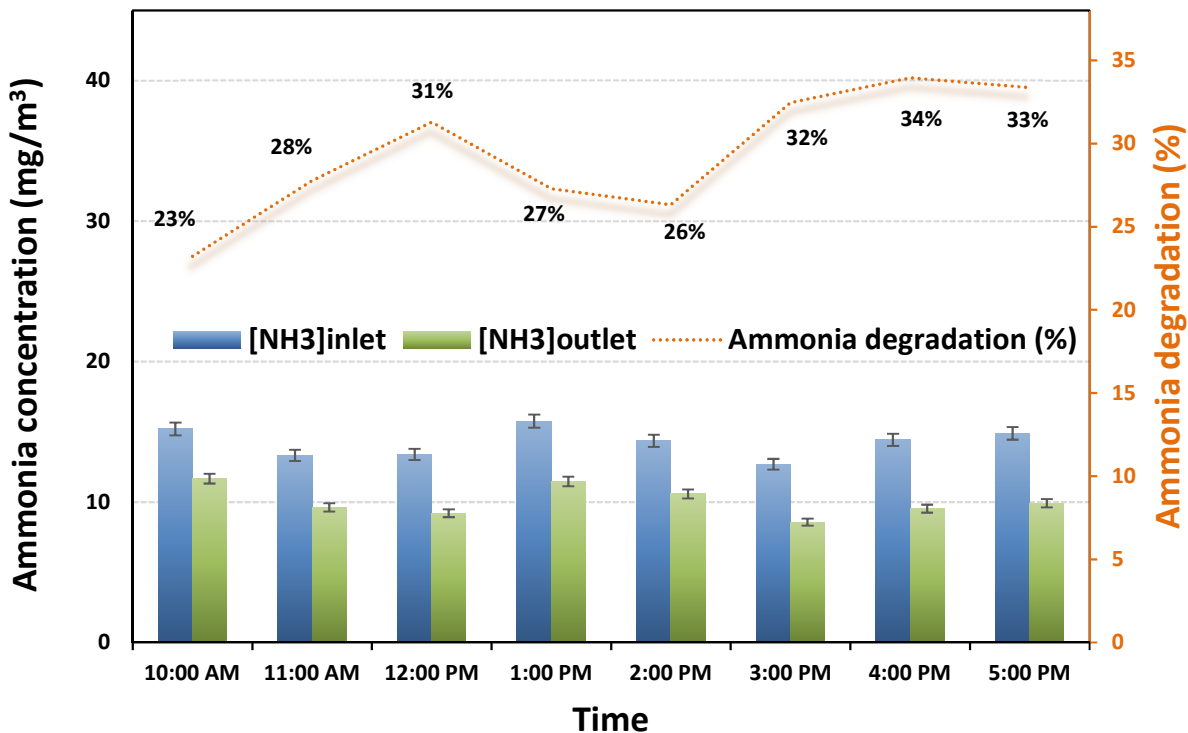
386 The in-field experiments were conducted in real scale scenario and depended
387 dramatically of the punctual swine room conditions, namely temperature, humidity
388 and ammonia concentration in air. Thereby, gas samples were systematically taken
389 in the upstream and downstream of the industrial pilot. Inlet concentrations varied
390 between 14 and 25 mg/m³. The flow rate of the system was 2m³/h and relative
391 humidity was estimated by 86% (higher than lab conditions). **Figure 6** shows the
392 ammonia concentration at the inlet/outlet of the industrial pilot as a function of
393 photocatalysis treatment time. According to results, removal efficiency of ammonia
394 varied over time and depended on its initial concentration. The ammonia removal rate
395 fluctuated between 30% and 43% after 7h of irradiation time.



396
 397 **Figure 6.** Ammonia removal efficiency with photocatalysis process. Experimental
 398 conditions: Air flow rate 2 m³/h; Relative humidity 86%; Temperature 23.6°C.

399 3.2.1.2. DBD-plasma

400 Ammonia treatment was performed using the DBD-plasma process. The flow
 401 rate of the system was fixed at 2 m³/h at a specific energy of 36 J/L, while the
 402 humidity percentage was estimated by ~100% (water-saturated air). The variations of
 403 humidity percentage and temperature were showed in Table S1. The ammonia
 404 concentration at the inlet/outlet of the industrial pilot as a function of plasma
 405 treatment time was illustrated in **Figure 7**. Results confirm that NH₃ removal efficiency
 406 was depended intimately on the inlet concentration ([NH₃] ~12 and 15 mg/m³).
 407 According to **Figure 7**, NH₃ removal rate varied between 23% and 34% after 7h of
 408 plasma ionization time.



409

410 **Figure 7.**Effect of flow rate on Ammonia removal efficiency. Experimental conditions::

411

plasma energy 36 J/L; air flow rate 2 m³/h

412

3.2.2. Plasma and Combined plasma-photocatalysis processes

413

3.2.2.1. Removal efficiency

414

In order to improve the NH₃ removal efficiency at high humidity conditions,

415

combined plasma-photocatalysis experiments were performed under the same

416

operating conditions, i.e., flow rate ~2 m³/h, specific energy ~ 36 J/L. The variations

417

of humidity percentage and temperature were showed in Table S1. NH₃

418

concentrations at the upstream of the pilot reactor were in the range of 13-19 mg/m³.

419

The results of removal efficiency with combined plasma-photocatalysis are illustrated

420

in **Figure 8**. NH₃ removal efficiency increased with combined plasma-photocatalysis

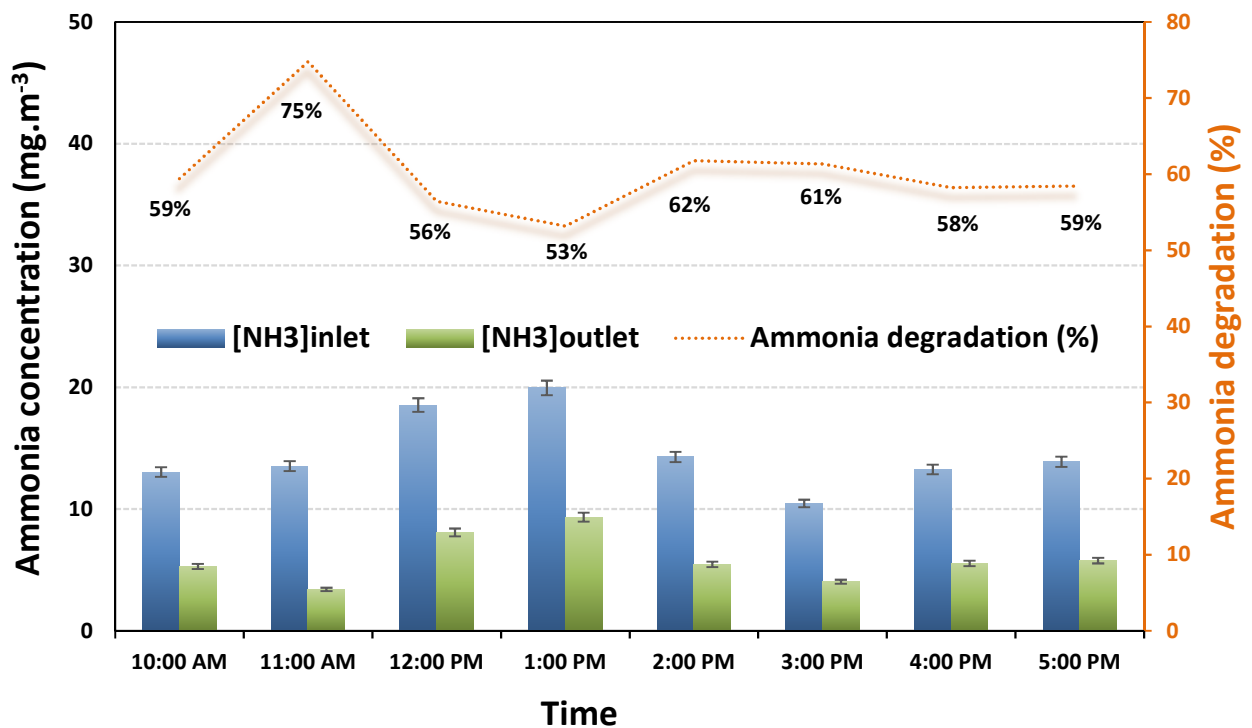
421

compared to plasma and photocatalysis when operated separately. The degradation

422

efficiency were estimated by 59-75%, 26-34% and 30-43% for the combined DBD-

423 photocatalysis, DBD plasma and photocatalysis, respectively, which confirms a
 424 synergetic effect of the used techniques at industrial scale. Moreover, compared to pilot
 425 scale experiments performed at humidity of about 60%, oxidation performance under
 426 real 100% of humidity was greatly enhanced by coupling processes, which confirms
 427 the importance of this promising technology for industrial applications. Furthermore,
 428 the high value of humidity does not affect the degradation of NH_3 in combined DBD
 429 plasma/photocatalysis. This observation corroborates with previous
 430 findings [35,38,68,69,72], who confirmed that combined cold plasma to photocatalysis is
 431 a great generator of synergism.



432

433 **Figure 8.** Effect of flow rate on Ammonia removal efficiency by combined process.

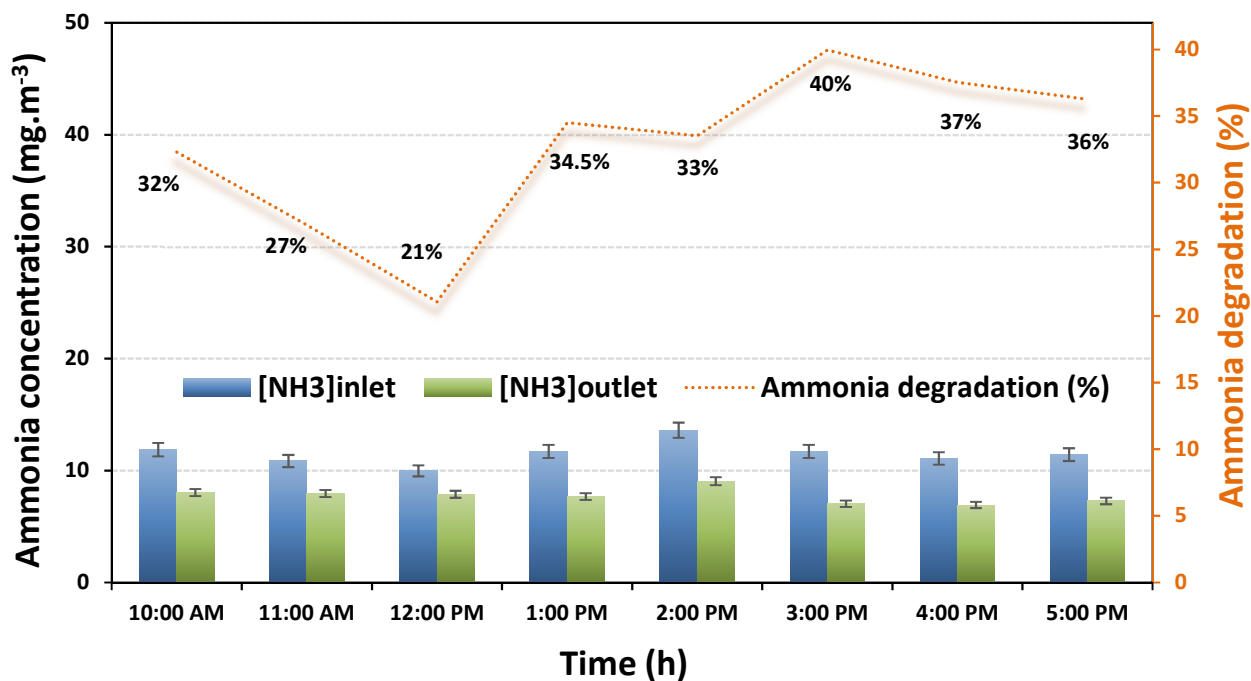
434 Experimental conditions: plasma energy 36 J/L; air flow rate 2 m³/h

435 In order to examine the effect of the air flow rate on ammonia removal, DBD
 436 plasma-photocatalysis experiments were carried out at different air flows (2, 4 and 6

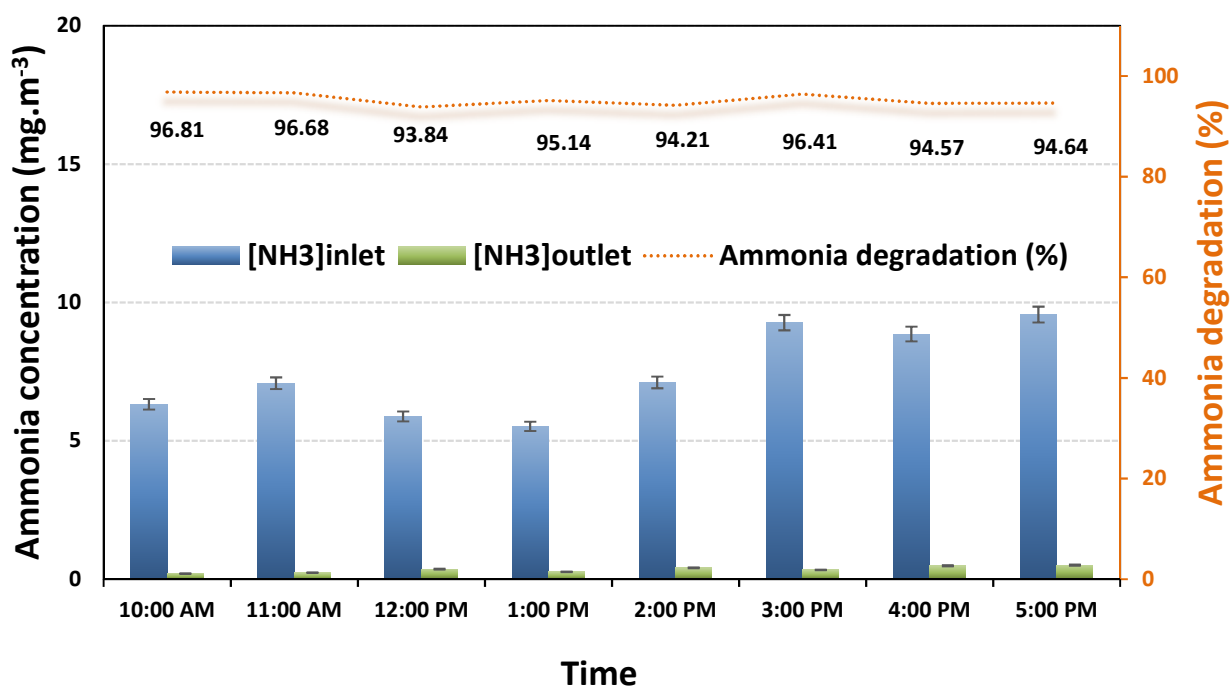
437 m³/h). The variations of humidity percentage and temperature were showed in Table
438 S2. NH₃ degradation percentage as a function of the treatment time, at 4 m³/h and 6
439 m³/h, is illustrated in **Figure 9** and **Figure 10**, respectively. It is clear that the removal
440 efficiency of NH₃ decreases with the air stream in the case of 4 m³/h. The
441 degradation efficiencies, under DBD plasma-photocatalysis combination, were 59-
442 75% (**Figure 8**) and 27-40% (**Figure 9**) at 2 m³/hand 4 m³/h, respectively. A similar
443 behavior was observed with DBD plasma-photocatalysis system in the case of the
444 experiences at pilot scale. As shown in **Figure 10**, it is worth noting that the inlet
445 concentration was not stable and varied from one experiment to another, as indicated
446 in **Figure 8** (2 m³/h, [NH₃]=13-19 mg/m³), **Figure 9**(4 m³/h, [NH₃]=11-13 mg/m³) and
447 **Figure 10** (6 m³/h, [NH₃]=6-9 mg/m³). The variations of humidity percentage and
448 temperature were showed in Table S3. NH₃ concentrations were lower than the ones
449 observed at the previous experiences (6-9 mg/m³ for air flow rate 6 m³/h). In fact, the
450 oxidation efficiencies were around 95-97% for NH₃ at 6 m³/h of air flow, 76% of
451 humidity percentage and 20.8°C of temperature. In this case, the air flow effect was
452 not clear and depended on operating parameters (inlet concentration, relative
453 humidity and temperature) of experiment.

454 As for plasma by-products, the O₃ formation as function of plasma and plasma-
455 photocatalysis treatment time for studies at pilot and industrial scale, was illustrated
456 in **Figure 11**. Results showed a decrease in O₃ generated quantity by 40% during
457 industrial application (at 100% of humidity) compared to application at pilot scale (at
458 60% of humidity). For the same humidity conditions, Ozone concentration were
459 around 146 and 114 ppmfor DBD plasma and combined process, respectively, while
460 for industrial process, they were estimated by 85 ppm and 68 ppmfor plasma and
461 conbined process, respectively. Theseresults indicate that the consumption of O₃is

462 due to its decomposition by photo-generated radicals, produced at the photocatalyst
 463 interface, which contributes to the performance enhancement [38].



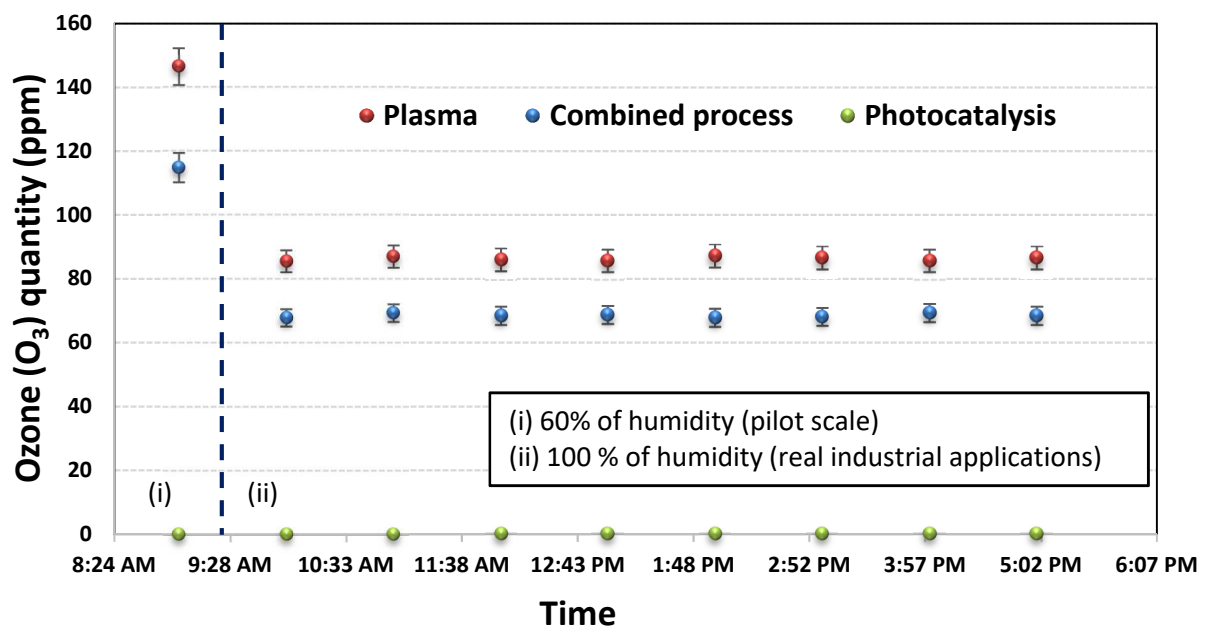
464
 465 **Figure 9.** Effect of flow rate on Ammonia removal efficiency. Experimental conditions:
 466 plasma energy 36 J/L; air flow rate 4 m³/h



467

468 **Figure 10.** Effect of flow rate on Ammonia removal efficiency. Experimental
 469 conditions: plasma energy 36 J/L; air flow rate 6 m³/h

470 Online monitoring was carried out with other pollutants such as (Alcohols, aldehydes,
 471 aliphatic hydrocarbons, ester, ketones, and sulfur-containing compounds) which
 472 were cocktail with ammonia (pollution feed) (Table S4). The results show that the
 473 coupling process has interesting removal rates with organic compounds



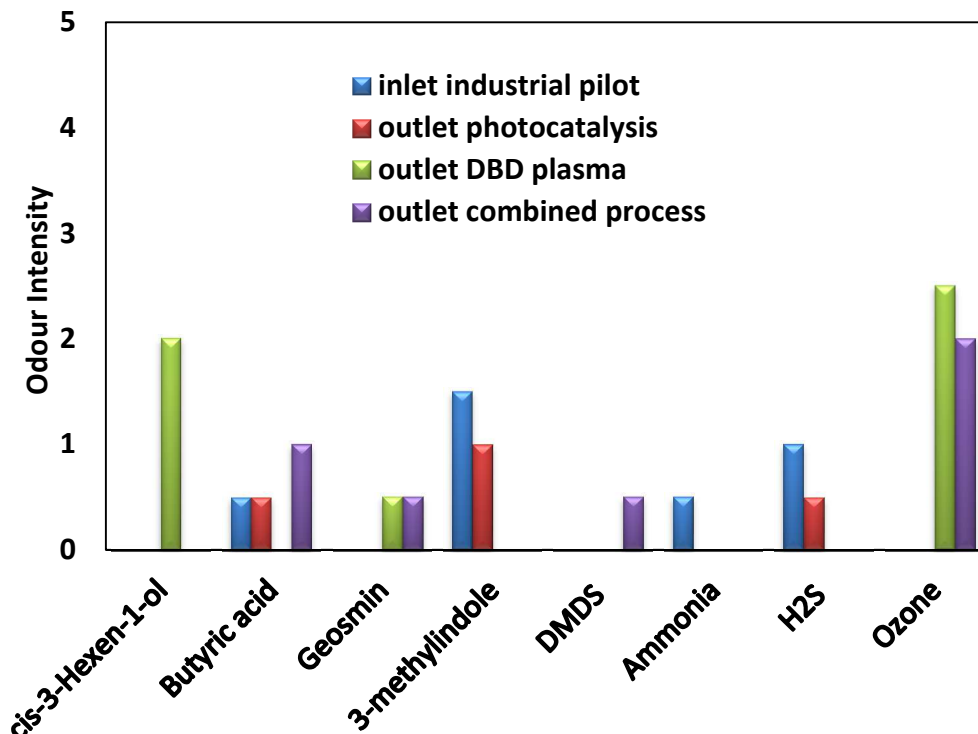
474 **Figure 11.** O₃ quantity as a function of plasma and plasma-photocatalysis treatment
 475 time, at pilot (60% of RH) & industrial scale (90-100% of RH). Experimental
 476 conditions: NH₃ concentration 12-25 mg/m³; plasma energy 36 J/L; air flow rate 2
 477 m³/h
 478

479 3.2.2.2. By-products identification and Olfactometry tests

480 The results for odor perceptions are shown in **Figures 12-14** Ammonia (NH₃-
 481 pungent/irritant), Hydrogen Sulfide (H₂S- rotten egg), Butyric Acid (C₄H₈O₂- cheese),
 482 3-methylindole (C₉H₉N-fecal) were selected as a primary target odor reference
 483 compound, present in the inlet gas stream. The detected by-products were

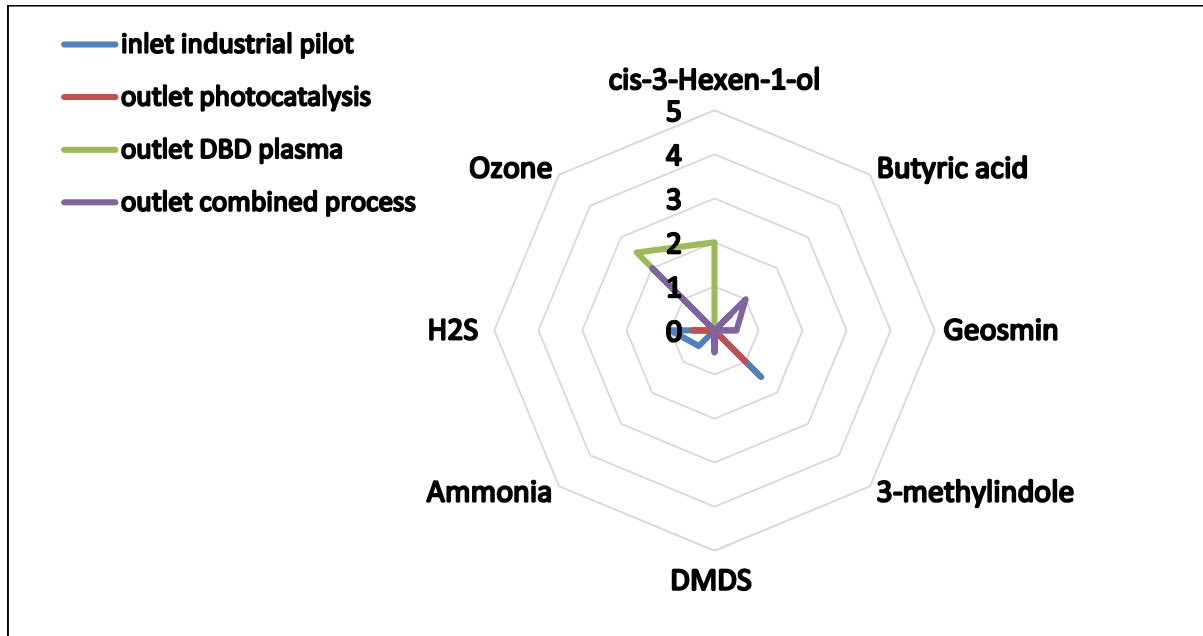
484 essentially: Ozone (O_3 -fresh/iodized), cis-3-Hexen-1-ol ($C_6H_{12}O$ -green grass),
 485 Geosmin ($C_{12}H_{22}O$ -earthy/musty) and DMDS ($C_2H_6S_2$ -rotten vegetable). Globally, the
 486 odor intensity remained constant (**Figure . 14**). However, the nature of odor changed
 487 due to process treatment. We note that there is no ammonia detected after the
 488 oxidation (**Figure 12**). Plasma and combined process also reduced butyric acid and
 489 H_2S concentrations. As expected, Ozone is present due to plasma oxidation. The
 490 radar chart of odor perceptions (**Figure 13**) shows the evolution of the odor following
 491 oxidation process treatment. We note also that the hedonic nature of the odors is
 492 increased (**Figure 14**). The value decreased from -2 for the inlet air and reaches -0.5
 493 for the coupled process, knowing that -4 refer to very bad odor and +4 very good
 494 odors

495

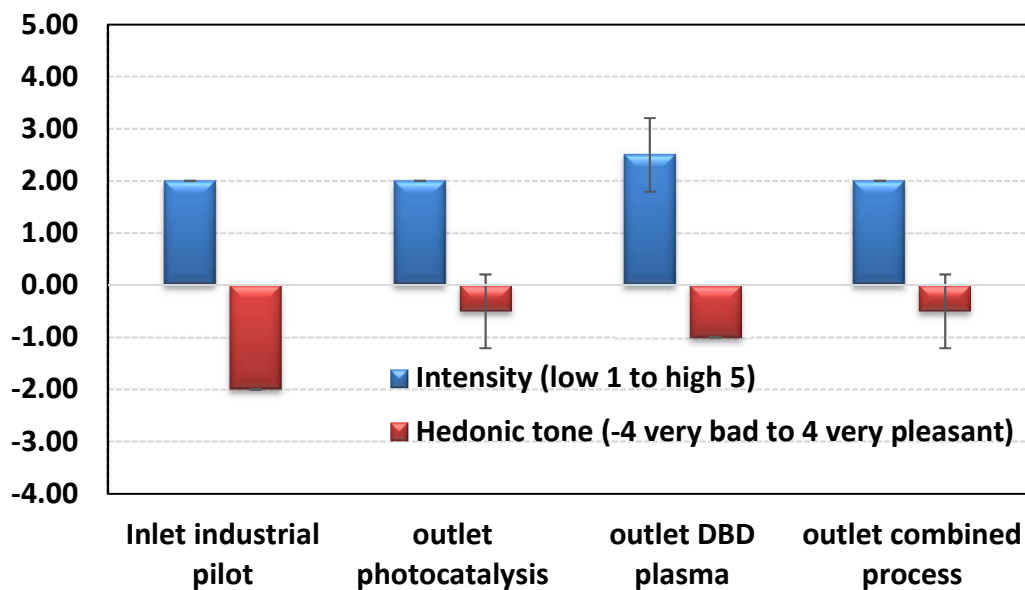


496

497 **Figure 12.** By-products identification due to photocatalysis, DBD-plasma and
 498 combined process. Experimental conditions: NH₃ concentration 13-19 mg/m³; plasma
 499 energy 36 J/L; air flow rate 2 m³/h



500
 501 **Figure 13.** Radar Chart of odor perceptions tests with photocatalysis, DBD-plasma
 502 and combined process. Experimental conditions: NH₃ concentration 13-19 mg/m³;
 503 plasma energy 36 J/L; air flow rate 2 m³/h



505 **Figure 14.** Intensity and hedonic tone. Experimental conditions: NH₃concentration
506 13-19 mg/m³; plasma energy 36 J/L; air flow rate 2 m³/h

507

508 **4. Conclusion:**

509 The combination of photocatalysis and plasma was successfully applied for
510 the removal of VOCs/inorganic (ProPA and NH₃) pollutants in laboratory and
511 industrial conditions. In the case of laboratory experiments, degradation efficiency
512 was found to increase for high relative humidity (60%), low flowrates (2m²/h) and
513 initial pollutant concentrations (10 mg/m³). The presence of water led to an increase
514 of free radicals' concentrations while lower pollutants concentrations and feed flux
515 ensured more free sites availability and consequently better degradation yields. The
516 combination of plasma and photocatalysis led to a significant decrease in the ozone
517 concentration when compared to the case of sole use of plasma. The presence of
518 TiO₂ promoted the degradation of O₃ into free radicals that enhanced significantly
519 the degradation performance.

520 The application of combined DBD-photocatalysis system was investigated
521 (case of ammonia) on industrial emissions from the swine rooms. Results indicate
522 that under important relative humidity varying between 77.9 and 100%, high
523 removal efficiency of 95 to 97% were achieved with less ozone. It is thereby
524 suggested that the use of combined DBD-photocatalysis process can significantly
525 enhance the oxidation performance, increase the VOCs mineralization efficiency
526 and (iii) reduce plasma by-products (CO and O₃).

527 **5. Acknowledgment**

528 This study was financially supported by region of Brittany-France and
529 European Regional Development Fund-(Elev'Air project_Ref EU001000).

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