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Enantioseparation on Riboflavin Derivatives Chemically-Bonded to Silica Gel as Chiral Stationary Phases for HPLC

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Abstract

Acetylated and/or 3,5-dimethylphenylcarbamated riboflavins were prepared and the resulting riboflavin derivatives as well as natural riboflavin were regioselectively immobilized on silica gel through chemical bonding at the 5'-O- or 3-N-position of the riboflavin to develop novel chiral stationary phases (CSPs) for enantioseparation by high-performance liquid chromatography (HPLC). The chiral recognition abilities of the obtained CSPs were significantly dependent on the structures of the riboflavin derivatives, the position of the chemical bonding on the silica gel, and the structures of the racemic compounds. The CSPs bonded at the 5'-O-position on the silica gel tended to well separate helicene derivatives, while the CSPs bonded at the 3-N-position composed of acetylated and 3,5-dimethylphenylcarbamated riboflavins showed a better resolving ability toward helicene derivatives and bulky aromatic racemic alcohols, respectively, and some of them were completely separated into the enantiomers. The observed difference in the chiral recognition abilities of these riboflavin-based CSPs is discussed based on the difference in their structures, including the substituents of riboflavin and the positions immobilized on the silica gel.

Keywords: riboflavin, chiral recognition, chiral stationary phase, helicene

Introduction

The separation of enantiomers by high-performance liquid chromatography (HPLC) has been recognized as one of the most useful techniques not only for obtaining both enantiomers on a large scale, but also for the precise determination of the enantiomeric excess of the chiral analytes including chiral drugs.¹⁻ ⁴ The development of a chiral stationary phase (CSP) showing an efficient chiral recognition for a variety of enantiomers is of key importance for this purpose. Therefore, a number of chiral stationary phases (CSPs) for HPLC has been prepared in the past few decades, and more than 100 CSPs have been commercialized,⁵ which mostly consist of synthetic or polysaccharide-derived helical polymers⁶⁻¹¹ or are derived from optically-active synthetic or naturally-occurring small molecules including amino acids, crown ethers, and cinchona alkaloids.¹²⁻¹⁵

Riboflavin (vitamin B₂) is an important unit of cofactors of biologically-active flavoenzymes¹⁶ and provides a variety of functions, such as catalytic and redox activities and a photoluminescent ability. Hence the readily-available natural riboflavin consisting of a diverse functional heterocyclic isoalloxazine ring together with an optically-active ribityl group and its derivatives have been considered as a promising class of novel asymmetric organocatalysts^{17,18} and chiral materials for sensing¹⁹ and separating enantiomers, but successful examples for the use as a CSP are still rare except for one precedent by Gil-Av et al.;²⁰ they found that natural riboflavin had a high chiral recognition ability toward carbohelicenes ([7] to [14]helicene) when coated on silica gel as a CSP for HPLC using a mixture of *n*-hexane and

CH₂Cl₂ as the eluent. Recently, Papadimitrakopoulos and coworkers have also demonstrated that the flavin mononucleotide (FMN), a phosphorylated analog of riboflavin, self-assembled and wrapped around single-walled carbon nanotubes (SWCNTs) in a chirality and handedness selective way and enriched the left-handed helical SWCNTs.²¹ These results suggest that riboflavin and its derivatives may have the potential as promising CSPs for separation of polyaromatic racemic compounds through π - π interactions including charge-transfer complexation between the analytes and isoalloxazine ring of the riboflavin²⁰ when they are chemically-bonded to silica gel.²²⁻²⁵ Riboflavin has reactive hydroxy and amino groups, and modification with various substituents and further chemical bonding to silica gel are possible.

In this study, we prepared five new riboflavin-based CSPs composed of natural riboflavin and its acetylated and/or 3,5dimethylphenylcarbamated derivatives by regioselective immobilization at the 5'-O- or 3-N-position of the riboflavin on silica gel (Fig. 1), and their chiral recognition abilities were evaluated. Among the possible derivatization methods of the hydroxy groups of the ribityl unit, we employed 3,5-dimethylphenylcarbamoylation because the CSPs composed of the tris(3,5dimethylphenylcarbamate)s of cellulose and amylose developed by Okamoto et al. exhibit an excellent chiral resolving ability for a wide range of racemic compounds and are recognized as the most frequently used CSPs.^{4-7,9-11}



Fig. 1. Structures of riboflavin-based chiral stationary phases.

Materials and Methods

Instruments

The NMR spectra were measured using a Varian VXR-500S spectrometer (Varian, Palo Alto, CA) operating at 500 MHz for ¹H and 125 MHz for ¹³C using tetramethylsilane (TMS) for CDCl₃ as the internal standard. The IR spectra were recorded on a JASCO FT/IR-680 spectrometer (JASCO, Tokyo, Japan). The chromatographic separations of enantiomers were performed using a JASCO PU-2080 Plus liquid chromatograph equipped with Multi UV-Vis (JASCO MD-2010 Plus or MD-2018 Plus) and CD detectors (JASCO CD-1595 or CD-2095 Plus) at ca. 25 °C. A solution of racemate was injected into the chromatographic system using a Rheodyne Model 7725i injector (20 μ L loop). The thermogravimetric (TG) analyses were conducted on a SEIKO EXSTAR6000 TG/DTA 6200 (Seiko Instruments Inc., Chiba, Japan) under a heating rate of 10 °C/min in a nitrogen flow of 200 mL/min.

Chemicals and Reagents

Anhydrous dimethylformamide (DMF), dimethyl sulfoxide (DMSO), chloroform (CHCl₃), pyridine, and tetrahydrofuran (THF) (water content <0.005%), methanol (MeOH), ethanol (EtOH), acetone, *n*-hexane, *N*,*N*-dimethyl-4-aminopyridine (DMAP), and 1,8-diazabicyclo [5.4.0]-7-undecene (DBU) were purchased from Wako (Osaka, Japan). Riboflavin (**RF**), 3-(triethoxysilyl)propyl isocyanate, 11-bromo-1-undecene (**5**), *p*-toluenesulfonic acid monohydrate, 2,2'-azobis(isobutyronitrile) (AIBN), and 3,5-dimethylphenyl isocyanate were purchased from Tokyo Kasei (TCI, Tokyo, Japan). Hydrogen chloride in diethyl ether (1.0 M) was obtained from Aldrich (Milwaukee, WI). Triethylamine and acetic anhydride were obtained from Kishida (Osaka, Japan). Tetraacetylriboflavin (**TARF**),²⁶ (3-mercaptopropyl)triethoxy

silanized silica gel (M-silica, 8.3 wt%) with a mean particle size of 7 μ m and a mean pore diameter of 12 nm,²⁷ and 5'-O-trityl riboflavin (**TrRF**)²⁸ were prepared according to the previously reported methods. The solvents used in the chromatographic experiments were of HPLC grade. The racemates were commercially available or were prepared by the usual or reported methods.²⁹⁻³¹ The synthesis of new [6]helicene derivatives (**26**–**28**) will be reported elsewhere. Porous spherical silica gel (Daiso gel SP-120-7P, N-silica) with a mean particle size of 7 μ m and a mean pore diameter of 12 nm was kindly supplied from Daicel (Tokyo, Japan).

Synthesis

Synthesis of Compound 1. The synthesis of 1 was carried out according to Scheme 1. To a solution of **RF** (1.08 g, 2.87 mmol) in anhydrous DMF (400 mL) were added 3-(triethoxysilyl)propyl isocyanate (710 μ L, 2.88 mmol) and triethylamine (400 μ L, 2.87 mmol) under nitrogen. The reaction mixture was stirred at 80 °C for 24 h, and then the solvent was evaporated to give 1 (1.71 g). The residue was used for the next reaction without further purification (see below for immobilization of the compound 1 on silica gel, Scheme 8). Among four possible carbamate derivatives, the main-product was found to be the 5'-carbamated riboflavin (Scheme 1) produced by the reaction at the primary hydroxy group at the 5'-O-position and its regioselectivity was about 80% estimated from its ¹H NMR spectrum (see Spectrum S1 in the Supporting Information (SI)).



Scheme 1. Synthesis of 1.

Synthesis of Compound 2. The synthesis of **2** was carried out according to Scheme 2. To a solution of **TrRF** (1.10 g, 2.78 mmol), which had been prepared according to the reported method,²⁸ and DMAP (261 mg, 2.09 mmol) in CHCl₃ (93 mL) were added anhydrous pyridine (13 mL) and acetic anhydride (71 mL) under nitrogen. After the reaction mixture was stirred at room temperature for 24 h, to this was further added acetic anhydride (20 mL) and anhydrous pyridine (3.8 mL). After stirring at room temperature for 24 h, the solvents were evaporated. The residue was dissolved in EtOAc (80 mL) and the solution was washed with brine (50 mL x 3) and then dried over anhydrous MgSO₄. After filtration, the solvent was evaporated to dryness. The residue was purified by column chromatography (SiO₂, EtOAc–*n*-hexane = 0:10 to 5:5, 9:1 (v/v)) and then subjected to SEC fractionation to give **2** as an orange solid (3.2 g, 88% yield).



Scheme 2. Synthesis of 2.

Spectroscopic data of **2**: ¹H NMR (500 MHz, CDCl₃, 25 °C): δ 8.34 (s, CONH, 1H), 8.04 (s, ArH, 1H), 7.56 (s, ArH, 1H), 7.42-7.38 (m, OCArH, 9H), 7.24-7.13 (m, OCArH, 6H), 5.69-5.59 (m, NCH₂CH, NCH₂CHCH, 2H), 5.38-5.34 (m, NCH₂CHCHCH, 1H), 3.46-3.16 (m, OCOCH₂, 2H), 2.53 (s, ArCH₃, 3H), 2.44 (s, ArCH₃, 3H), 2.37 (s, CH₃COO, 3H), 1.90 (s, CH₃COO, 3H), 1.68 (s, CH₃COO, 3H).

Synthesis of Compound 3. The compound 3 was prepared according to Scheme 3. The compound 2 (2.19 g, 2.94 mmol) was dissolved in anhydrous CHCl₃ (34 mL) under nitrogen and the solution was stirred at 0 °C for 30 min. To this was added diethyl ether containing HCl (1.0 M) (11 mL) and the reaction mixture was stirred at 0 °C for 45 min so as to remove the trityl group. The solution was then neutralized with aqueous NaHCO₃ (50 mL) and extracted with CHCl₃ (20 mL). The organic layer was washed with water (50 mL) and brine (50 mL), and then dried over anhydrous MgSO₄. After filtration, the solvent was evaporated to dryness. The residue was purified by column chromatography (SiO₂, MeOH–CHCl₃ = 0:10 to 1:9 (v/v)) to give **3** as a yellow solid (1.11 g, 75% yield).



Scheme 3. Synthesis of 3.

Spectroscopic data of **3**: ¹H NMR (500 MHz, CDCl₃, rt.): δ 8.08 (s, ArH, 1H), 7.76 (s, ArH, 1H), 5.73-5.65 (m, NCH₂CH, 1H), 5.30-5.24 (m, NCH₂CHCH, 1H), 4.30-4.25 (m, OHCH₂, 2H), 3.64 (s, NCH₂CHCHCH, 1H), 2.58 (s, ArCH₃, 3H), 2.47 (s, ArCH₃, 3H), 2.12 (s, CH₃COO, 3H), 2.09 (s, CH₃COO, 3H), 1.97 (s, CH₃COO, 3H).

Synthesis of Compound 4. The synthesis of **4** was carried out according to Scheme 4. To a solution of **3** (502 mg, 1.00 mmol) in anhydrous DMF (10 mL) were added 3-(triethoxysilyl)propyl isocyanate (737 μ L, 2.98 mmol) and triethylamine (413 μ L, 2.98 mmol) under nitrogen. After the reaction mixture was stirred at 75 °C for 24 h, the solvents were evaporated. The residue was washed with *n*-hexane (200 mL) and purified by column chromatography (SiO₂, EtOAc–*n*-hexane = 0:10 to 5:5, 9:1 (v/v)) and then subjected to SEC fractionation to give **4** as an orange solid (280 mg, 38% yield).



Scheme 4. Synthesis of 4.

Spectroscopic data of 4: Mp: 206.7 °C (dec); IR (KBr, cm⁻¹): 3173, 3019, 2810, 1742, 1663, 1579, 1542, 1226, 104; ¹H NMR (500 MHz, CDCl₃, 25 °C): δ 8.50 (s, CONH, 1H), 8.03 (s, ArH, 1H), 7.57 (s, ArH, 1H), 5.72-5.62 (m, NCH₂CH, 1H), 5.48-5.38 (m, NCH₂CHCH, NCH₂CHCHCH, 2H), 4.46-4.21 (m, OCOCH₂, 2H), 3.86-3.78 (q, *J* = 7.1 Hz, SiOCH₂, 6H), 3.35-3.25 (t, *J* = 6.8 Hz, OCONHCH₂, 2H), 2.57 (s, ArCH₃, 3H), 2.45 (s, ArCH₃, 3H), 2.29 (s, CH₃COO, 3H), 2.22 (s, CH₃COO, 3H), 2.08 (s, CH₃COO, 3H), 1.74-1.71 (m, OCONHCH₂CH₂, 2H), 1.31-1.20 (t, SiOCH₂CH₃, 9H), 0.70-0.65 (m, SiCH₂, 2H); ¹³C NMR (125 MHz, CDCl₃, 25 °C): 170.77, 170.44 170.03, 169.88, 159.42, 154.49, 150.87, 148.28, 137.16, 136.20, 134.79, 133.14, 131.38, 115.67, 70.63, 69.59, 69.16, 62.03, 58.62, 45.54, 45.18, 25.26, 21.61, 21.19, 20.94, 20.47, 19.60, 18.42, 7.70; HRMS (ESI+): *m/z* calcd for C₃₃H₄₇N₅O₁₃Si (M + Na⁺) 772.2837; found 772.2803.

Synthesis of Compound 6. The compound **6** was prepared according to Scheme 5. To a solution of **5** (4.4 mL, 20 mmol) and **TARF** (2.20 g, 4.04 mmol)²⁶ in anhydrous DMF (190 mL) was added DBU (1.2 mL, 8.0 mmol) under nitrogen. After the reaction mixture was stirred at 50 °C for 20 h, the solvent was evaporated, and the residue was washed with *n*-hexane (100 mL x 2). The residue was then dissolved in CHCl₃ (250 mL) and the solution was washed with water (300 mL x 4), and then dried over anhydrous MgSO₄. After filtration, the solvent was evaporated to dryness, and the residue was purified by column chromatography (SiO₂, CHCl₃–*n*-hexane = 1:1 to 1:0 (v/v) then MeOH/CHCl₃ = 0/100 to 5/95 (v/v)) and MeOH–CHCl₃ = 0:10 to 1:9 (v/v)) to give **6** as an orange solid (2.1 g, 73% yield).



Scheme 5. Synthesis of 6.

Spectroscopic data of 6: Mp: 67.5-69.3 °C; IR (KBr, cm⁻¹): 2927, 2855, 1751, 1663, 1588, 1551, 1221, 1050; ¹H NMR (500 MHz, CDCl₃, 25 °C): ō 8.03 (s, ArH, 1H), 7.53 (s, ArH, 1H), 5.86-5.76 (ddt, J = 17.1, 10.3, 6.7 Hz, $CH_2CH = CH_2$, 1H), 5.72-5.62 (m, NCH₂CH, 1H), 5.50-5.44 (m, NCH₂CHCH, 1H), 5.44-5.37 (m, NCH₂CHCHCH, 1H), 5.02-4.95 (m, CH=CH₂H_E, 1H), 4.94-4.89 (m, $CH = CH_EH_Z$, 1H), 4.47-4.21 (m, $OCOCH_2$, 2H), 4.09-4.12 (t, J = 7.6 Hz, NCH₂C₈H₁₆CH=CH₂, 2H), 2.55 (s, ArCH₃, 3H), 2.44 (s, ArCH₃, 3H), 2.30 (s, CH₃COO, 3H), 2.22 (s, CH₃COO, 3H), 2.08 (s, CH₃COO, 3H), 2.05-2.00 (m, CH₂CH=CH₂, 2H), 1.73 (s, CH₃COO, 3H), 1.74-1.66 (m, NCH₂C₇H₁₄, 2H), 1.40-1.26 (m, NCH₂C₇H₁₄, 12H); ¹³C NMR (125 MHz, CDCl₃, 25 °C): δ 170.76, 170.45, 170.02, 169.79, 159.75, 155.14, 149.26, 147.45, 139.43, 136.54, 135.97, 134.78, 133.08, 131.29, 115.45, 114.20, 70.54, 69.57, 69.13, 62.03, 44.55, 42.26, 33.96, 29.61, 29.57, 29.49, 29.26, 29.08, 27.90, 27.14, 21.53, 21.21, 20.95, 20.84, 20.47, 19.56; HRMS (ESI+): *m*/*z* calcd for C₃₆H₄₈N₄O₁₀ (M + Na⁺) 719.3268; found 719.3286.

Synthesis of Compound 7. The synthesis of **7** was carried out according to Scheme 6. The compound **6** (7.97 g, 11.4 mmol) and *p*-toluenesulfonic acid monohydrate (6.61 g, 34.7 mmol) were dissolved in EtOH (820 mL) and the solution was refluxed for 16 h under nitrogen. The reaction mixture was then cooled to -20 °C. The precipitated solid was collected by filtration and washed with EtOH (60 mL) to give **7** as an orange solid (3.94 g, 65% yield).



Scheme 6. Synthesis of 7.

Spectroscopic data of **7**: Mp: 164.0-167.9 °C; IR (KBr, cm⁻¹): 3400, 2925, 1546; ¹H NMR (500 MHz, DMSO- d_6 , 25 °C): δ 7.94 (s, ArH, 1H), 7.93 (s, ArH, 1H), 5.84-5.72 (ddt, J = 17.3, 10.1, 6.9 Hz, CH₂CH=CH₂, 1H), 5.18-5.05 (s, OH, 1H), 5.02-4.95 (m, CH=CH₂H_E, 1H), 4.94-4.89 (m, CH = CH_EH_Z, 1H), 4.89-4.80 (m, NCH₂CH, OH, 2H), 4.79-4.77 (m, OH, 1H), 4.64-4.60 (m, NCH₂CHCHCH, 1H), 3.90-3.83 (t, J = 7.6 Hz, NCH₂C₈H₁₆CH=CH₂, 2H), 3.70-3.42 (m, NCH₂, OCOCH₂, 4H), 2.48 (s, ArCH₃, 3H), 2.40 (s, ArCH₃, 3H), 2.05-1.95 (m, CH₂CH=CH₂, 2H), 1.62-1.18 (m, NCH₂C₇H₁₄, 14H); ¹³C NMR (125 MHz, DMSO- d_6 , 25 °C): 159.41, 154.65, 149.42, 146.12, 138.82, 135.86, 135.79, 134.28, 132.05, 130.68, 117.41, 114.62, 114.60, 73.55, 72.78, 68.79,

63.41, 47.07, 33.16, 28.90, 28.81, 28.77, 28.50, 28.26, 27.34, 26.45, 20.77, 18.76; HRMS (ESI+): $m\!/\!z$ calcd for $C_{28}H_{40}N_4O_6$ (M + Na^+) 551.2846; found 551.2863.

Synthesis of Compound 8. The compound **8** was prepared according to Scheme 7. To a solution of **7** (1.17 g, 2.22 mmol) in anhydrous DMF (100 mL) were added anhydrous pyridine (60 mL) and 3,5-dimethylphenyl isocyanate (2.0 mL, 14 mmol) under nitrogen. The reaction mixture was stirred at 80 °C for 20 h, and then the solvents were evaporated. The residue was dissolved in CHCl₃ (100 mL) and the solution was washed with water (150 mL x 3), and then dried over Na₂S₂O₄. After filtration, the solvent was evaporated to dryness. The residue was purified by column chromatography (SiO₂, EtOAc–*n*-hexane = 1:9 to 4:6 (v/v)) and then subjected to SEC fractionation to give **8** as a yellow solid (1.3 g, 54% yield).



Scheme 7. Synthesis of 8.

Spectroscopic data of 8: Mp: 217.8-219.0 °C; IR (KBr, cm⁻¹): 3313, 2924, 1735, 1650, 1585, 1549, 1216; ¹H NMR (500 MHz, CDCl₃, 25 °C): δ 7.99 (s, ArH, 1H), 7.63 (s, ArH, 1H), 7.21 (s, OCONHArH, 2H), 7.05 (s, OCONHArH, 2H), 6.85 (s, OCONHArH, 2H), 6.70 (s, OCONHArH, 1H), 6.67 (s, OCONHArH, 1H), 6.65 (s, OCONHArH, 1H), 6.60 (s, OCONHArH, 2H), 6.48 (s, OCONHArH, 2H), 6.00-5.91 (br, NCH₂CH, 1H), 5.86-5.77 (ddt, J = 17.1, 10.5, 6.7 Hz, CH₂CH=CH₂, 1H), 5.61-5.44 (m, NCH₂CHCH, NCH₂CHCHCH, 2H), 5.02-4.95 (m, CH=CH_ZH_E, 1H), 4.94-4.89 (m, CH=CH_EH_Z, 1H), 4.76-4.38 (m, OCOCH₂, 2H), 4.52-4.48 (br, NCH₂, 2H), 4.11-3.88 (m, NCH₂C₈H₁₆CH=CH₂, 2H), 2.40 (s, ArCH₃, 3H), 2.30 (s, ArCH₃, 3H), 2.29-2.24 (m, OCONHArCH₃, 12H), 2.21-2.12 (m, OCONHArCH₃, 12H), 2.04-1.98 (m, CH₂CH=CH₂, 2H), 1.69-1.24 (m, NCH₂C₇H₁₄, 14H); ¹³C NMR (125 MHz, CDCl₃, 25 °C): 159.91, 156.48, 153.07, 152.76, 152.72, 152.60, 148.88, 147.68, 139.42, 139.40, 138.98, 138.82, 138.63, 138.61, 137.87, 137.28, 136.66, 136.38, 135.87, 135.21, 132.76, 131.66, 126.14, 125.81, 125.28, 125.06, 122.10, 117.10, 117.01, 116.65, 116.18, 115.52, 114.22, 114.20, 107.07, 71.71, 71.24, 63.56, 46.07, 42.28, 33.96, 29.65, 29.60, 29.49, 29.26, 29.08, 27.91, 27.24, 21.56, 21.50, 21.44, 21.35, 19.41; HRMS (ESI+): m/z calcd for C₆₄H₇₆N₈O₁₀ (M + Na⁺) 1139.5582; found 1139.5577.

Immobilizations of compounds 1, 4, 6, 7, and 8 on silica gel were carried out according to Scheme 8.

Immobilization of Compounds 1 and 4 on Silica Gel. A typical experimental procedure is described below. N-Silica (901 mg) was dispersed in a solution of **1** just after the preparation (ca. 2.8 mmol) in anhydrous DMSO (4.0 mL) and pyridine (1.5 mL) under nitrogen and the mixture was heated at 70 °C. After 25 h, anhydrous DMF (60 mL) was added to this, and the resulting



CSP_A (ca. 80% regioselectivity) **CSP**_B silica gel **CSP**_D CSPE

silica gel

Scheme 8. Immobilization of 1, 4, 6, 7, and 8 on silica gel.

silica gel was collected by filtration, washed with DMF (20 mL), MeOH (60 mL), acetone (80 mL), and n-hexane (60 mL), and dried in vacuo at 120 °C overnight, yielding the CSPA (1.14 g). The content of 1 chemically bonded to silica gel was estimated by TG analysis and was 13.4 wt%. In the same way, the compound 4 was chemically bonded to N-silica (CSPB), and its content was estimated to be 13.2 wt%.

Immobilization of Compounds 6, 7, and 8 on Silica Gel. A typical experimental procedure is described below. M-silica (1.00 g, 8.3 wt%)²⁷ was dispersed in a solution of 7 (444 mg, 0.638 mmol) in THF (30 mL) under nitrogen, and to this was added AIBN (35.7 mg, 0.217 mmol). The reaction mixture was refluxed for 24 h, and AIBN (35.5 mg, 0.216 mmol) was further added. After refluxing for 15 h, the resulting silica gel was collected by filtration, washed with THF (50 mL x 2) and *n*-hexane (50 mL), and dried in vacuo at 120 °C overnight. The content of 7 chemically bonded to silica gel was estimated by TG analysis and was 11.8 wt%. In order to improve the amount of 7 bonded to silica gel, the immobilization procedure was repeated two times, giving CSPc (0.92 g); the content of 7 was 18.4 wt% thus estimated by TG analysis. In the same way, the compounds 6 and 8 were chemically bonded to M-silica, and their contents were estimated to be 15.9 (CSP_D) and 24.7 wt% (CSP_E), respectively.

Preparation of Chiral Columns. Each column packing material was packed into a stainless-steel tube (25 cm x 0.20 cm (i.d.)) by conventional high-pressure slurry packing technique using a Chemco Slurry-Packing Apparatus Model 124A (Chemco, Osaka, Japan).²⁹ The plate numbers of the columns were 1500-2200 for benzene with n-hexane-2-propanol (90:10, v/v) as the eluent at a flow rate of 0.1 mL/min. The dead time (t_0) was estimated using 1,3,5-tri-tert-butylbenzene as the nonretained compound.³² The CSPs are stable and maintained their chiral recognition abilities at least for more than one month.

Results and Discussion

Synthesis of Riboflavin Derivatives and Immobilization on Silica Gel.

In order to regioselectively immobilize natural riboflavin and its derivatives (1, 4, 6-8) on the silica gel (7 µm particle size, 12 nm pore size) surface via chemical linkages, а 3-(triethoxysilvl)propylcarbamate or a 1-undecenvl residue was introduced at the 5'-O- (1 and 4) or 3-N-position (6-8) of the riboflavins, respectively (Scheme 8). The precursors were then allowed to react with unmodified silica gel in DMSO in the presence of pyridine or (3-mercaptopropyl)triethoxy silanized silica gel in DMF in the presence of AIBN,27 producing the riboflavin-based CSPs regioselectively immobilized on the silica gel (Scheme 8 and Fig. 1). Complete regioselective modifications except for 1 (ca. 80%) were confirmed by the ¹H and ¹³C NMR spectra of the precursors (4, 6–8) before the immobilization on silica gel (see Experimental Procedures and Supporting Information). The CSPs were then packed into stainless-steel columns (25 cm x 0.20 cm (i.d.)) by the conventional high-pressure slurry packing procedure.²⁹

Enantioseparation on Riboflavin-Based CSPs.

Chart 1. Racemates used for resolution on riboflavin-based CSPs (9–31).



We first performed the chromatographic enantioseparation of ten standard racemic compounds with different structures and functionalities (9–18) (Chart 1)^{6,10,24} using the five riboflavin-based CSPs with n-hexane-2-propanol (90:10, v/v) and n-hexane- CH_2CI_2 (90:10, v/v) as the eluent to get an insight into their specific chiral recognition abilities toward such a variety of racemates, and the results are summarized in Table S1 and Table S2, respectively. The chromatographic parameters, the retention factor $k_1 [= (t_1 - t_0)/t_0]$, the separation factor $\alpha [=(t_2 - t_0)/(t_1 - t_0)]$, and the resolution factor $R_{\rm S} = 2(t_2 - t_1)/(w_1 + w_2)$ were used to evaluate the resolution results, where t_0 , t_1 , and t_2 are the dead time and the retention times of the first- and second-eluted enantiomers and $w_1 + w_2$ are the peak widths at the base-line, respectively. A chromatogram for the resolution of transcyclopropanedicarboxylic acid dianilide (18) on CSPE using nhexane-2-propanol (90:10, v/v) as the eluent is shown in Fig. 2. The peaks were detected by a UV detector and identified by a CD detector. The (-)- and (+)-18 enantiomers eluted at the retention times of t_1 and t_2 , showed almost base-line separation, and the retention factor k_1 , the separation factor α , and the resolution factor R_S were estimated to be 0.78, 1.38 and 1.28, respectively.



Fig. 2. Chromatograms for the resolution of **18** on **CSP**_E. Eluent: *n*-hexane–2-propanol (90:10). Flow rate: 0.1 mL/min.



Fig. 3. Chromatograms for the resolution of (A) 16 on CSP_E (eluent; *n*-hexane–2-propanol (90:10), flow rate; 0.1 mL/min), (B) 23 on CSP_C (eluent: *n*-hexane–2-propanol (80:20), flow rate: 0.5 mL/min), (C) 31 on CSP_D (eluent: *n*-hexane–CH₂Cl₂ (90:10), flow rate: 0.5 mL/min), and (D) 23 on CSP_E (eluent: *n*-hexane–CH₂Cl₂ (80:20), flow rate: 0.5 mL/min).

As anticipated from the riboflavin structure in which a chiral, flexible ribityl chain is located away from the achiral heterocyclic isoalloxazine ring, the CSPs separated only two (**16** and **18**) (Table S1) and three racemates (**10**, **12**, and **16**) (Table S2) with *n*-hexane–2-propanol (90:10, v/v) and *n*-hexane–CH₂Cl₂ (90:10, v/v) as the eluents, respectively. The chromatographic resolution results, however, gave useful information regarding the specificity of the CSPs for the racemates and interaction mode between the CSPs and racemates; in the *n*-hexane–2-propanol system, the fully phenylcarbamated **CSP**_E immobilized at the 3-N-position almost completely resolved a bulky aromatic racemic alcohol, 1-(9-anthryl)-2,2,2-trifluoroethanol (**16**) (Fig. 3A) and a

TABLE 1. On on all of the solution results of the end of the based of the with n nexative 2 propanol as the end of	TABLE 1.	Chromatographic	resolution results o	f racemates on	riboflavin-based CS	SPs with <i>n</i> -hexane	-2-pro	panol as th	e eluent
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Racemates	CSPA				CSPB		CSPc			
	k 1	α	Rs	<i>k</i> ₁	α	Rs	k 1	α	Rs	
13	2.77	1	_	3.05	1	_	2.65	1	_	
16	11.8	1	_	16.8	1	—	9.38	1	—	
18	4.29	1.11 (–)	0.60	4.49	1.05 (–)	0.48	2.54	ca. 1 (–)	—	
19	3.18	1	—	3.35	1	—	5.89	1	—	
20	2.51	1.04 (–)	0.27	1.78	1.02 (–)	0.22	20.4	1	—	
21 ^b	6.73	ca. 1 (+)	—	7.83	ca.1 (+)	—	4.89	ca. 1 (–)	—	
22 ^b	4.93	1.06 (+)	0.14	4.93	1.07 (+)	0.17	5.23	ca. 1 (–)	—	
23 ^b	21.3	ca. 1 (–)	—	20.5	ca. 1 (–)	—	16.0	1.54 (–)	1.54	
24	3.00	ca. 1 (–)	—	2.98	ca. 1 (–)	—	1.67	ca. 1 (–)	—	
30	3.49	1.07 (–)	0.28	2.89	ca. 1 (–)	—	2.02	ca. 1 (–)	—	

Decomotoo		CSP _D			CSPE				
Racemales	<i>k</i> 1	α	Rs	k 1	α	Rs			
13	3.00	ca. 1 (–)	_	1.25	1	_			
16	8.17	1	_	5.26	1.11 (–)	1.02			
18	2.04	1.05 (–)	0.23	0.78	1.38 (–)	1.28			
19	2.31	1	_	2.11	1.12 (–)	0.46			
20	1.66	1.11 (–)	0.30	1.54	1	_			
21 ^b	5.30	ca. 1 (–)	_	2.69	ca. 1 (+)	_			
22 ^b	6.71	ca. 1 (–)	_	2.31	1.25 (–)	0.66			
23 ^b	32.2	1.27 (+)	0.79	5.82	1.49 (–)	1.26			
24	1.93	ca. 1 (+)	_	2.12	ca. 1 (–)	_			
30	2.35	ca. 1 (+)	—	2.44	ca. 1 (–)	—			

^a*Conditions*: column, 25 x 0.20 (i.d.) cm; eluent, *n*-hexane–2-propanol (90:10); flow rate, 0.1 mL/min; temperature, 25 °C. The signs in parentheses represent the CD detection (254 nm) of the first-eluted enantiomer. ^bEluent, *n*-hexane–2-propanol (80:20); flow rate, 0.5 mL/min.

cyclic dianilide **18** (Fig. 2) with high α values (α = 1.11 and 1.38, respectively) probably through an intermolecular hydrogen bond formation between the polar carbamate residues introduced at the ribityl group of the CSP_E and the hydroxy or amide residues of the analytes, while the CSP_A, CSP_B, and CSP_D only partially resolved 18 (Table S1). A similar trend was observed in the n-hexane- CH_2Cl_2 system for CSP_E that partially separated the bulky aromatic alcohols 12 and 16. In contrast to the resolutions in nhexane-2-propanol (90:10, v/v), the CSPA and CSPB immobilized at the 5'-O-position partially resolved the Tröger base (10) in addition to 16 in n-hexane-CH₂Cl₂ (90:10, v/v) (Table S2), indicating that not only hydrogen bonding, but also hydrophobic or π -stacking interactions may contribute during the chiral recognition process in this eluent system. The CSPc bearing the free ribityl group showed a poor chiral recognition in both eluent systems and could not separate the ten tested racemates. It should be noted that the bulky aromatic racemic alcohols with an acidic hydroxy group 13 and 16 strongly interacted with the five CSPs in *n*-hexane-CH₂Cl₂, in particular on the CSPc and CSP_D, **16** could not elute $(k_1 > 100)$ under the present conditions.

Based on the above results together with the previously reported intriguing chiral recognition abilities of riboflavin²⁰ and FMN²¹ for the racemic helicenes and SWCNTs, respectively, we employed 13 racemates (**19–31**) (Chart 1) including the cyclic dibenzamide (**19**) and dianilide (**20**), bulky aromatic racemic alcohols (**21–23**), and helicene derivatives including the [6] and [7]helicenes (**24–30**) and a metal-containing [8]helicene analog (**31**) to further evaluate the specific chiral recognition abilities of the riboflavin-based CSPs in *n*-hexane–2-propanol and *n*-hexane–CH₂Cl₂ eluent systems; the chromatographic resolution results showing a more or less enantioselectivity ($\alpha > 1$) on either CSP for the racemates are summarized in Table 1 and Table 2, respectively. For comparison, some resolution results in Tables S1 and S2 are also shown.

As expected, an analogous cyclic dibenzamide (19) and more bulky aromatic alcohols (22 and 23) were partially or almost completely resolved on the phenylcarbamated CSPE in n-hexane-2-propanol (Table 1). The four-membered cyclic dianilide (20) was not resolved on CSPE, but 20 as well as the bulky alcohols (22 or 23) were partially resolved on CSPA, CSPB, and CSPD and the reversed elution order was observed for 23 on CSPD. The fact that the relatively less bulky 2,2'-dihydroxy-6,6'-dimethylbiphenyl (13) and 1,1'-bi-2-naphthol (21) were not separated at all on all of the CSPs independent of the eluents (Tables 1 and 2) clearly indicated the important role of the steric or bulky effect, in other words, the molecular size for the efficient separation of aromatic racemic alcohols on the riboflavin-based CSPs. A similar molecular size effect was suggested by Gil-Av during the separation of a series of achiral polyaromatic compounds on silica gel coated with natural riboflavin.²⁰ Interestingly, CSPc exhibited an exceptionally high chiral recognition ability only for the bulky racemic alcohol 23 (α = 1.54) and completely resolved it (Fig. 3B), although the CSPc showed a poor chiral recognition for the other racemates in both eluent systems. In addition, most of the CSPs could not resolve the polycyclic fully aromatic [6] and [7]helicenes (24 and 30) except for CSP_A bearing mostly free hydroxy groups at the ribityl chain, which partially separated [7]helicene (30) into enantiomers.

Interestingly, all of the eight helicene derivatives (24–31) were efficiently recognized by the 5'-O-bonded CSP_A and CSP_B except for 29 on CSP_B in *n*-hexane–CH₂Cl₂, showing not complete, but partial separations in the same elution order, while interacting strongly with the CSPs as supported by high k_1 values (Table 2). However, CSP_c and CSP_E immobilized at the3-N-position could not resolve the helicenes at all, indicating that the interaction of the original isoalloxazine ring of CSP_A and CSP_B with the polyaromatic helicenes may be the major driving force for their efficient chiral recognition of the helicenes rather

TABLE 2. Chromatographic resolution results of racemates on riboflavin-based CSPs with n-hexane-CH₂Cl₂ as the eluent^a

than	the rib	oityl r	noiety,	since	CSP _A	and	CSP c	possess	the sa	me
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chirality of the ribityl chain is essential for the chiral recognition of

Decemeter	CSPA				CSPB		CSPc		
Racemales	k 1	α	Rs	k_1	α	Rs	<i>k</i> ₁	α	Rs
10	10.5	1.03 (+)	0.23	11.2	1.03 (+)	0.09	3.93	1	_
12	2.80	1	—	0.76	1	_	3.88	1	_
13	36.9	1	—	18.6	ca. 1 (+)	_	40.9	1	_
13 ^b	16.8	ca. 1 (+)	—	—	—	—	13.8	ca. 1 (–)	—
16	88.3	1.17 (–)	0.28	90.0	1.12 (–)	0.13	>100	—	—
16 ^b	65.7	1	—	—	—	—	—	—	—
16 ^d	17.1	1	—	18.4	1	—	9.61	1	—
21	15.3	1	—	1.68	1	—	1.34	1	—
22 ^c	29.8	1.07 (+)	0.28	19.9	1.10 (+)	0.26	5.82	ca. 1 (+)	—
22 ^d	4.07	1.08 (+)	0.32	—	—	—	—	—	—
23 ^c	>100		—	>100	—	—	31.4	1.15 (–)	0.54
23 ^d	20.1	1	—	16.5	ca. 1 (+)	—	11.6	1.28 (–)	1.23
24 ^c	3.37	1.05 (+)	0.26	2.90	1.06 (+)	0.28	0.87	ca. 1 (+)	—
25	3.66	1.04 (–)	0.26	3.46	1.05 (–)	0.23	2.92	ca. 1 (–)	—
26	25.0	1.08 (–)	0.50	21.5	1.04 (–)	0.42	33.0	ca. 1 (–)	—
26 ^b	4.43	1.07 (–)	0.43	3.05	1.09 (–)	0.44	0.89	ca. 1 (–)	—
27	21.0	1.07 (+)	0.24	18.9	1.06 (+)	0.22	52.8	ca. 1 (–)	_
27 ^b	7.71	1.03 (+)	0.18	—	—	_	1.56	ca. 1 (–)	_
28	30.4	1.09 (–)	0.52	24.1	1.05 (–)	0.47	36.7	ca. 1 (–)	—
28 ^b	4.47	1.07 (–)	0.35	2.91	1.08 (–)	0.35	0.81	ca. 1 (–)	—
29	4.45	1.08 (–)	0.32	3.54	ca. 1 (–)	—	3.39	ca. 1 (–)	—
30	>100		—	>100	—	—	5.09	1	—
30 °	5.29	1.07 (+)	0.34	5.30	1.07 (+)	0.35	1.21	1	—
31 ^e	—		—	—	—	—	—	_	—
31 °	6.66	1.16 (+)	0.38	6.40	1.10 (+)	0.62	7.00	ca. 1 (+)	—

Decemetee		CSPD			CSPE	
Racemates	k 1	α	Rs	k_1	α	Rs
10	1.66	1	_	5.45	1	_
12	4.55	1	—	3.05	1.07 (–)	0.51
13	18.9	1	—	19.3	1	—
16	>100	—	—	71.0	1.14 (–)	0.38
16 ^d	9.22	1	—	16.0 ^c	1.09 (–) ^c	0.44 ^c
21	56.8	ca. 1 (–)	—	0.96	1	—
21 ^d	8.81	ca. 1 (–)	—	—	—	—
22 ^c	6.58	ca. 1 (–)	—	2.37	1.26 (–)	0.65
23 °	26.1	1.27 (+)	0.94	5.87	1.49 (–)	1.36
23 ^d	14.1	1.22 (+)	0.62	—	—	_
24 ^c	0.80	ca.1 (–)	—	0.70	ca. 1 (–)	_
25	2.28	1.13 (+)	1.13	2.04	ca. 1 (–)	—
26	1.30	ca. 1 (+)	—	16.7	ca. 1 (+)	—
27	1.86	1.17 (–)	0.60	20.3	ca. 1 (–)	—
27 ^b	—	—	—	4.14	ca. 1 (–)	—
28	1.43	ca. 1 (+)	—	14.2	ca. 1 (–)	—
29	1.92	1.05 (+)	0.21	2.32	ca.1 (–)	—
30	4.29	1.09 (–)	0.86	3.41	1	—
30 °	1.00	ca. 1 (–)	—	0.87	1	—
31 ^e	10.4	1.36 (–)	1.92	—	—	—
31 °	4.86	1.27 (–)	1.56	2.26	ca. 1 (+)	_

^aConditions: column, 25 x 0.20 (i.d.) cm; eluent, *n*-hexane–CH₂Cl₂ (90:10); flow rate, 0.1 mL/min; temperature, 25 °C. The signs in parentheses represent the CD detection (254 nm) of the first-eluted enantiomer except for **24**, **30**, and **31**, which were detected at 350 nm. ^bEluent, *n*-hexane–CH₂Cl₂ (90:10) containing 1% 2-propanol; flow rate, 0.1 mL/min. ^cEluent, *n*-hexane–CH₂Cl₂ (80:20); flow rate, 0.5 mL/min. ^dEluent, *n*-hexane–CH₂Cl₂ (80:20) containing 1% 2-propanol; flow rate, 0.5 mL/min. ^eFlow rate, 0.5 mL/min.

ribityl group except for the 5'-O-position of CSPA. Obviously, the

the present riboflavin-based CSPs. The elution order of

[7]helicene (**30**) on **CSP**_A and **CSP**_B was identical to that on the reported riboflavin-coated silica gel CSP,²⁰ judging from the Cotton effect sign of the first-eluted enantiomer of **30** at 350 nm.^{20,33}

More interestingly, most of the helicene derivatives, in particular, the [6]helicene derivatives (25 and 27), [7]helicene (30), and an [8]helicene analog (31) were better resolved on the 3-N-bonded CSP_D composed of the fully-acetylated ribityl residue, and 25 and 31 (Fig. 3C) were completely separated. It is noteworthy that the elution order of the helicene derivatives (24–31) on CSP_D was totally reversed without exception when compared to that on CSP_A and CSP_B in *n*-hexane–CH₂Cl₂ (Table 2). The difference between the acetylated CSP_B and CSP_D is the position immobilized on the silica gel (5'-O- and 3-N-positions, respectively). Therefore, the results reveal the critical role of the immobilization positions of the riboflavin-based CSPs during the enantioselectivity of the helicenes as well as their elution order.

Again, **CSP**_E exhibited a good chiral recognition ability for bulky aromatic racemic alcohols (**22** and **23**) (α = 1.26 and 1.49, respectively) and completely resolved **23** (Fig. 3D), although **CSP**_E showed poor enantioselectivities (α = ca. 1) toward the racemic helicene derivatives. The other CSPs also separated either **22** or **23**; the latter bulky alcohol was almost base-line resolved on **CSP**_D with the reversed elution order to that on **CSP**_E. The retention factors of bulky racemic alcohols (**13**, **16**, **22**, and

23) as well as helicene derivatives (**26–28**) significantly decreased when *n*-hexane-CH₂Cl₂ (90:10 or 80/20) containing 1% 2-propanol was used as the eluent (Table 2), while the separation factors slightly decreased or were improved depending on the CSPs.

A comparison of the enantioseparation results on the five riboflavin-based CSPs summarized in Tables 1 and 2 in nhexane-2-propanol and n-hexane-CH2Cl2 eluent systems revealed their specific and relative chiral recognition ability; CSPA and CSPB chemically bonded at the 5'-O-position on the silica gel showed a relatively high chiral recognition toward the helicene derivatives via specific π - π interactions including charge-transfer complexation between the unmodified isoalloxazine ring and the polyaromatic helicenes and could also partially separate some bulky aromatic alcohols and cyclic amides. On the other hand, CSPE bearing the 3,5-dimethylphenylcarbamated ribityl unit bonded at the 3-N-position on silica gel specifically and better resolved the bulky aromatic alcohols and cyclic amides, some of which were completely separated into enantiomers through an intermolecular hydrogen bond formation, although CSPE showed a poor chiral recognition ability for the helicene derivatives. The chiral recognition power of these CSPs seems to be complementary. CSPc immobilized at the 3-N-position on the silica gel is structurally similar to CSPA with respect to the ribityl pendant, but showed a poor chiral recognition ability and specifically resolved only one bulky aromatic alcohol 23. Among the riboflavin-based CSPs, CSPb bearing the fully acetylated ribityl residue immobilized at the 3-N-position showed quite unique and high chiral recognition abilities for a variety of helicenes and bulky aromatic racemic alcohols with the reversed elution order compared to that on the other CSPs. The enantioselectivity and elution order of the racemates are significantly influenced not only by the position immobilized on the silica gel, but also by the substituents of the ribityl unit.

These findings will contribute to the development of more efficient CSPs composed of novel riboflavins with more suitable substituents and also riboflavin-based polymers. In fact, we recently prepared the first optically-active riboflavin-containing polymer with the fully acetylated riboflavin as the main-chain, which enantioselectively catalyzed the asymmetric oxidation of sulfides whose enantioselectivity was much higher than that catalyzed by the corresponding riboflavin monomer¹⁸ and also detected the chirality of chiral primary and secondary amine vapors in the solid state.¹⁹ We believe that such riboflavin-based optically-active polymers will show a better chiral recognition ability than the present riboflavin-based CSPs because such

polymers may form a preferred-handed helical structure^{18,34,35} and the research along this line is now in progress in our laboratory.

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Supporting information

Additional supporting information may be found in the online version of this article at the publisher's website.

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Graphical Abstract

