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Activated carbon from grass - a green alternative catalyst support for water electrolysis

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Abstract:

Grass blades (turf grass) have been selected as a cheap biomass source of producing activated carbon for supporting Pt particles for utilizing as electrocatalyst for H₂ generation through electrolysis of water. Activation is done using ZnCl₂ followed by thermal processing at 250°C. 1% Pt was supported over the grass derived activated biomass carbon (G-ABC) powder to result in Pt@G-ABC. After physical characterization, Pt@G-ABC sample has been tested for its catalytic activity in 1M sulphuric acid solution for H₂ gas generation through Linear Sweep & Cyclic Voltammetry. Cost factor involved in the production of G-ABC has also been compared with the traditional commercially available carbon support. The studies suggest that grass may be considered not only as a potential alternative source for producing carbon supported catalyst for H₂ generation but also highlight the production of low-cost carbon for further applications like electrode materials, adsorbent for color, odor and hazardous pollutants.

Keywords: grass; activated carbon; catalyst support; electrochemical studies; hydrogen, water electrolysis.

1. Introduction

Hydrogen is a promising energy source and hence significant research is currently being focused to test its feasibility to meet the world energy demand [1, 2]. It is also ideal from an environmental standpoint—it burns cleanly producing water as the only product. Invariably it is stored in nature as water and hydrocarbons and one has to expend energy to generate H₂ from either water or hydrocarbons. A number of production methods including water electrolysis, steam reformation of natural gas, and coal gasification are the foci of widespread production research; but water electrolysis is one of the renowned technologies which provide domestically viable, CO₂ neutral and non-polluting H₂. Noble metal like Pt or Ru based electrocatalysts are being employed for producing H₂ by electrolyzing water. Generally electrocatalysts are prepared by loading or supporting fine Pt or Ru particles on quality carbon powders – the so called catalyst support, such that more number of active sites will be available for efficient and complete electrolysis. In fact carbon black suits well for catalyst support applications [3, 4]. Vulcan XC-72 is the most utilized conducting carbon for fabricating electrocatalysts for water electrolysis for hydrogen gas generation [5, 6]. But electrocatalysts are costly, hampering widespread commercialization of water electrolyzers. Consequently, there are two directions in which the cost factor can be addressed. Firstly, usage of less noble metal as catalysts and secondly, to use low-cost carbonaceous materials on which the metal particles can be supported. In fact our work aims at achieving the second factor by producing carbon support powders from a cheap and abundantly existing resource namely the biomass of grass blades. Obviously, the significance of adopting different types of biomass materials as starting materials in producing carbon electrodes lies in its abundance, cheap cost, simple and green methodologies in obtaining the carbon and the ability to become highly porous carbon or to get desired physical features after carbonization procedure.

Carbon materials function as a unique material and are characterized by high specific surface area and tunable porosity just to find utility in many vital technologies namely, energy conversion (fuel cells and solar cells), energy storage (super capacitors, batteries and H₂ sorption), sensors, environmental production of fine and bulk chemicals and catalysis [7, 8]. The choice of carbon as the electrode material is because of its unique properties of electrical conductivity and structural diversity. In addition to being good catalyst and catalyst support, carbon materials are effective in removing pollutants (both gaseous and liquid). Further carbon materials being insensitive to toxic substances and corrosive (acidic and basic) environments, its regeneration is possible and easy, rendering the industrial use of carbon materials an economically viable option [9, 10]. A fact observed by researchers that the specific physico – chemical properties that make carbon materials a potential adsorbent for pollutants are high specific surface area, porous architecture, high adsorption capacity and surface functionality [11]. Carbon consists of a highly porous structure with hydrophobic graphene layer as well as hydrophilic surface functional groups making them beneficial for sorption and catalytic applications.

It is now realized that wastes are unutilized resources. Hence chemical recycling of wastes has been recognized as one of the suitable methods of waste management and also to recover valuable products, the net result is zero-waste world. There have been many attempts to obtain low-cost carbon (activated) from agricultural wastes such as sunflower shell [10], pinecone [12], cotton residues [12], olive residues [12], wheat [13], corn straw [13], olive stones [14, 15], bagasse [14, 15], birch wood [14, 15], miscanthus [14, 15], rapeseed [16], pine rayed [17], eucalyptus maculata [17], sugarcane bagasse [17,18], rice hulls [18], pecan shells [18], grape seeds [19], cherry stones [19], hazelnut shells [20], apricot stones [19, 20], almond shells [19, 21], peach stones [22], straw [14, 15, 23], oat hulls [24, 25], corn stover [24, 25], peanut hull [26], nut shells [19, 27-30], corn cob [22, 31–33], corn hulls [25], rice husks [34, 35], rice straw [18, 36] and used tea refuse [37]. An

exhaustive report on the various classes of biomasses used for supercapacitor, batteries and fuel cells has been made by the authors of the present paper [38]. Although the above biomass have been utilized as resources for obtaining carbon powders for fabricating electrodes for the aforesaid energy devices, there has been no report on the usefulness of these biomass carbons as a catalyst supporting material. As for the knowledge of the authors of this communication goes, Kang et al [39] describe a method of using grass for obtaining carbon nanotubes. Thus the reports on the utilization of grasses are only limited and so the current work may likely to get attention from researchers working on non-conventional energy sources and environmentalists as well.

Carbons have many advantageous features over metal oxide catalyst supports such as (i) a high specific surface area up to $3000\text{m}^2\text{g}^{-1}$, (ii) high stability in acidic and basic media, and (iii) easy recovery of supported metals by burning off the carbon. However, only specific carbon materials belonging to the class of carbon blacks namely Vulcan XC-72 [5, 6] and black pearls 2000¹ (both from Cabot Corp.) and activated carbon material viz Nuchar carbon (from MWV corp.) with surface area $1400\text{-}1800\text{ m}^2\text{g}^{-1}$ ² have been used as catalyst support. Recently, Andersen et al [40] have employed carbon nanofiber and carbon nanotube as catalyst support for PEM fuel cells. So finding conductive carbon support for electrocatalyst is an entirely new concept of research, which has not been reviewed that much elsewhere. Thus for our work we have planned to use hitherto unutilized and novel biomass waste namely *grass* to convert into active carbons for possible application as conductive support for electrocatalyst for water electrolysis for H₂ gas evolution. Our work therefore represents an essential, easy and innovative strategy to produce carbon powders from grass that may have electronic, scientific and industrial applications as conductive support for electrocatalysts for H₂ gas generation through electrolysis of water and the results have been presented in a simplified and systematic way. The work also stresses Green Energy from Waste concept, which is the want of the hour. It is to be stated that though there are hundreds of varieties of grasses exist comparison of

properties of them serves another important and interesting theme of research, but right now it is not our intention.

¹ www.cabot.com

² <http://www.meadwestvaco.com/mwv/groups/content/documents/document/mwv039306.pdf>

It may be interesting to the readers of this article for the fact that a database called *Phyllis* containing information on the composition of biomass and wastes is now available at <http://www.ecn.nl/phyllis/> constructed at Energy Research Centre of the Netherlands. Phyllis enables making analysis data of individual biomass or waste materials available and offers the possibility to obtain the average composition of any combination of groups and/or subgroups.

2. Experimental

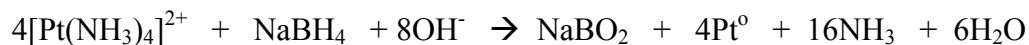
2.1 Preparation of grass derived activated biomass carbon (G-ABC)

A view of the freshly plucked turf grass bunch can be had from Fig. 1. Mature blades of turf grass bunches were collected from our Institute lawn, washed several times with hot distilled water to remove soil, dust and dirt and were dried under sun shade. The dried grass blades were shredded into small pieces and added to a solution of $ZnCl_2$ taken in the ratio of 1:1 w/w of biomass : $ZnCl_2$. The contents were maintained at $60^{\circ}C$ for 48 hours and finally heat treated at $250^{\circ}C$ for 2 hours for charring.

The char was washed several times with doubly distilled water until all the $ZnCl_2$ is completely removed. Absence of Zn^{2+} , Cl^- , neutrality in pH and low conductivity of the washings ensures thorough washing of the sample. The powder was dried in oven and ground. The powder prepared in this way is called grass derived activated biomass carbon (G-ABC). Fig. 2 gives the methodology for producing G-ABC.

2.2 Preparation of 1% Pt on grass derived activated carbon powder (Pt@G-ABC)

Electrocatalyst powder was prepared by aqueous reduction using NaBH₄ as the reducing agent. To prepare 1% Pt@G-ABC powder, G-ABC powder is first made wet and homogenized with little amount of water and ethanol in a beaker. To this slurry appropriate amount of Pt(NH₃)₄Cl₂ crystals in minimum quantity of water is added drop wise while stirring the contents slowly and thoroughly. Now large excess of NaBH₄ solution is added very slowly from a buret while ensuring constant mixing of the contents in the beaker. NaBH₄ reduces Pt²⁺ ions to Pt⁰ and gets deposited or precipitated over the biomass carbon particles. The beaker is left undisturbed overnight. Completion of reduction with NaBH₄ is known by testing an aliquot of the filtrate with KI solution. Absence of rose coloration with KI shows the complete reduction of Pt ions. The contents are now filtered and washed several times with distilled water until the washing is neutral in pH. The powder is dried and stored in an air-tight container. The above process is explained by the following equation [41].



The sequence of steps involved in the preparation of 1% Pt@G-ABC has been shown in Fig. 3.

2.3 Preparation of electrode for electrochemical studies

SS rods with circular ends of area 1cm² & 8cm length are employed for fabricating the electrodes. A typical catalyst ink with N-methyl 2 pyrrolidone was obtained by mixing together the BC powder or BC supported electro catalyst powder, commercial carbon powder and poly vinylidene fluoride binder in the % weight ratio 88:10:2 [42] and was applied to the circular end of the SS rods. The electrodes were dried at 80⁰C for 1hour. Heat shrinkable sleeve was used to mask rest of the electrode portion.

2.4 Physical characterization and electrochemical tests

Thermal degradation characteristics of the biomass refuse were studied using thermogravimetry. Experiments were performed on a TGA-50 Analyzer. 2mg of the sample was

heated from room temperature to 450°C at a ramp rate of 20°Cmin⁻¹ in air. Powder X-ray diffraction patterns were recorded between 10° and 80° on an X'Pert Pro X-ray diffractometer with CuK_α radiation source. The ultimate analysis of the activated carbon was carried out using Vario ELIII CHNS/O Analyzer. Surface area of the G-ABC powder was determined by BET (Brunauer, Emmet and Teller) method using low temperature nitrogen adsorption (Quanta Chrome Nova 1000, US). Surface morphology of the activated carbon was studied using S-3000H model microscope. Density of the activated carbon powder was estimated by Archimedes' principle using xylene [43].

Electro catalytic activity of the activated BC as well as the supported electro catalyst powder samples were assessed by performing liner sweep voltammetric and cyclic voltammetric studies (on Zahner electrochemical measurement unit; model No. IM6e) with the test cells assembled using SS rod loaded catalyst powder (or virgin carbon) as the working electrode, Saturated Calomel Electrode as the reference and a Pt wire (1mm diameter) as the counter electrode. The electrochemical measurements (linear sweep and cyclic voltammetry) made to evaluate the catalytic activity of the samples were carried out in de-aerated 1M H₂SO₄ electrolyte. Electrode surfaces were first activated by cycling in the potential range of -0.2 to +1.1V vs. SCE, in order to obtain stable and reproducible voltammograms.

3. Results and Discussion

3.1 Burn-off

Conversion of grass biomass in to biomass carbon took place around 250°C, also corroborated through TGA studies and the weight of the char was noted to calculate the yield (burn-off). Since the biomass was heated in a furnace a significant amount of carbon content might have been converted as CO₂. Hence the yield is expected to be less and as expected the yield was only 46%. Higher yields could have been obtained if the samples were heated in an inert atmosphere.

3.2 Thermogravimetric (TG) Analysis

Thermal degradation characteristics of the grass sample (dried mass) were studied using thermogravimetry. Around 2mg of the sample was heated from room temperature to 400°C at a heating rate of 10°Cmin⁻¹ under air atmosphere. The thermogram of the dried grass revealed that major decomposition occurred between 250-310°C as shown in the Fig. 4. The weight loss around 52 % may be due to the escape of decomposition products like moisture, CO₂, oxides of nitrogen and volatile organic compounds.

3.3 Ultimate analysis

Ultimate analysis report of the G-ABC sample shows 76.66 % C, 0.211% N, 0.011 % S & 1.253 % H and balance oxygen. Due to the preferential loss of H and O with heating, carbon concentration and degree of aromatisation may increase with pyrolysis. Significant % of N, S & H in the sample shows the presence of various organic functional groups. Fourier Transform Infra Red (FT-IR) data also bears support for these organic functional groups, the presence of which is expected to influence the electrochemical behavior of the carbon samples prepared.

3.4 Powder X-ray diffraction (PXRD) studies

X-ray diffraction patterns of the G-ABC and 1% Pt@G-ABC powders have been depicted in Fig. 5 and as an inset in Fig. 5. The appearance of a broad peak around 24° in the XRD of the G-ABC indicates the presence of microporous carbon and the microporous structure is amorphous carbon in nature with non-crystalline structures [44]. More precisely, disordered single graphene layers and stacked structures of graphene sheets may be present simultaneously in the texture of the carbon powder [45] and the broad shape indicates highly disordered structure in the carbon [46]. However the strong peaks in the middle of the humps suggest that an organized crystalline structure exists in the amorphous carbon structure of grass. The interplanar space (d_{002}) calculated for the

virgin carbon is 4.03 Å, larger than that observed for graphite (3.354 Å) indicating considerable disorderliness in the carbon produced [47-49]. Generally the value of d_{002} is taken as a measure of estimating the degree of graphitization in the carbon and growing disorder is reflected in larger values of d_{002} . Changes in the PXRD pattern of the Pt@G-ABC show the modification due to Pt particles on the grass. (111) & (200) peaks of Pt are observed (given as inset in Fig. 5) and it is a fact that the (002) peak of carbon is found to be suppressed here, revealing predominant and homogeneous existence of Pt particles over the entire carbon surface.

3.5 FT-IR vibrational studies

The electrochemical properties of activated carbon depend upon the physical properties as well as the nature and chemical reactivity of the functional groups present on the carbon surface. Knowledge on surface functional groups would give insight to the electrochemical properties of the activated carbon. FT-IR data was collected for qualitative characterization of the surface functional groups of the activated carbon samples and is presented in Fig. 6. Various FT-IR signatures observed and respective assignment is given in Table 1. An analysis of the table 1 shows the presence of COOH, OH, nitro and C-H bonds on the surface of the activated carbon samples. These organic functionalities may help in the anchorage Pt particles throughout the carbon surface uniformly. Also these polar groups are expected to impart hydrophilicity to the electrode, paving way for the easy accessibility of the electrolyte in to the pores of the electrode particles, thus facilitating efficient electrolysis of water. Further, the absence of a peak around 3400cm^{-1} shows the evident absence of amino group. So the nitrogen present in the sample may probably due to nitro group. Subramanian et. al. [50] have reported that the organic groups with oxygen, typically, phenols, carbonyls, lactones, quinine and quinine-like structures are expected to form on the surface during the thermal treatment of the biomass precursors and may appear at the edge carbon atoms. This fact may also be applied to grass samples and the effect or

mechanism of action of these organics on the electroactivity/catalytic activity of the carbon samples may be complex and forms an exclusive research object. The presence of Pt over the carbon surface or the coordination of Pt with the organic functional groups can be confirmed only when FT-IR spectrum is recorded down to 300cm^{-1} , which is out of our reach as of now.

3.6 Scanning electron microscopic (SEM) studies, Surface area (S_{BET}) and density measurements

The SEM image of G-ABC is shown in the Fig. 7. It is observed that the carbon particles are of irregular size and ununiformly distributed. Also the particles appear as layers stacked or bundled together. The particles seem to lack porosity and hence it is not possible to offer any correlation between the particle morphology and the electrochemical activity as of now. Surface area of the G-ABC carbon sample was found to be $1201\text{ m}^2\text{g}^{-1}$. The surface area of G-ABC is observed to be higher than the commonly employed carbon support namely Vulcan XC-72 which has the value of around $250\text{ m}^2\text{g}^{-1}$ [5]. High surface area may be indicative of the presence of enormous electrochemically accessible sites or area thereby resulting in increased catalytic activity to the Pt@G-ABC ultimately. It is to be mentioned that surface functionalities would not be altered as a result of activating the sample and hence for these reasons the authors expect that the catalytic activity observed for the Pt@G-ABC sample may be due to the improved surface area.

Density of coconut, lignite, wood and coal activated carbon samples reported in the literature is in the range of $0.35 - 0.48\text{ gcc}^{-1}$ while our G-ABC sample has density of 0.77 gcc^{-1} , a value higher than that of those seen above. It may convince the readers that the high density value might be the result of the presence of significant amount of O and N in our samples. But the notion that grass contains enormous cellulose fibers and hence carbon material obtained from the thermal treatment of fibrous precursor would be lighter, resulting in fibrous and porous carbon structure. Though this feature is not directly evident from SEM given in Fig. 7, it can still be

presumed that the individual stack or bundle may be fibrous and porous based on the density criteria. Further, higher density provides greater volume activity and normally indicates better quality activated carbon⁴.

³ <http://www.carbochem.com/activatedcarbon101.html>.

⁴ http://en.wikipedia.org/wiki/Activated_carbon.html.

4. Results of electrochemical or electrocatalytic characterization studies

4.1 Linear Sweep Voltammetric (LSV) studies

LSV study is undertaken to have an idea on the voltage at which H₂ gas evolution occurs from water. LSV plot of G-ABC & Pt@G-ABC electrodes are displayed in the Figs. 8 set. Voltage of the working electrode was swept from 0.0V to -0.4V Vs SCE at a scan rate of 20mVsec⁻¹. Fig. 8. LSV plot of (a) G-ABC & (b) 1% Pt@G-ABC electrodes in 1M H₂SO₄. Water decomposition setting in at -0.24V Vs SCE for 1% Pt@G-ABC is indicated in Fig. 8b and the rate of increase in current density is very much rapid with this electrocatalyst. For G-ABC no activity is observed since current density is comparatively less (Fig. 8a). The results suggest that the remarkable increase in the current density causes enhanced H₂ evolution (at lower voltages) when Pt@G-ABC catalyst is used.

4.2 Cyclic voltammetric (CV) studies

CV of the G-ABC & 1% Pt@G-ABC samples is presented respectively in Figs. 9a & b set. CV was recorded between -0.4 to +1.0V at a sweep rate of 20mVsec⁻¹. LSV and CV offer almost the same results as far as our study is concerned. These experiments are valuable in letting us know the better performing biomass carbon sample(s) based electrocatalysts. The rate of change of

current density is taken as an index to measure the catalytic activity of the electrodes studied. No change in the current density and hence no electrochemical or catalytic activity with G-ABC (Fig. 9a) is observed while H₂ evolution is noticed around -0.2V Vs SCE in Pt@G-ABC (indicated as “**”) in the Fig. 9b). Oxidation of organic moieties of Pt@G-ABC is also observed at positive potentials (indicated as “*” in Fig. 9b). A similar type of pattern of CV has been observed by Murakami et al [51] in their studies with perchloric acid electrolyte. Interestingly, rapid change in the current density is observed only in the Pt case. The improvement in the catalytic activity of Pt@G-ABC over G-ABC may be attributed to the physical nature and the high active surface area of the sample powders activated with ZnCl₂. It can thus be regarded that the ZnCl₂ activated G-ABC powder may be useful as a conductive material for supporting electrocatalyst particles and undoubtedly, 1% Pt supported on activated carbon derived from grass blades emerge as one of the candidates of choice for H₂ gas evolution from acid electrolysis. This is established through various electrochemical studies with respect to electrocatalyzed H₂ gas generation by water electrolysis. This is considered as the prime novelty of our studies. It is to be stressed that commercial electrocatalysts contain 10% or higher Pt content supported on carbon and so the authors presume that 10% Pt@G-ABC would be definitely as good as the commercial ones or even better. Hence it is worth performing comparative studies with the commercial electrocatalysts supported on conducting carbon but has been reserved for the future.

Furthermore, an analysis of the cost of obtaining G-ABC and that of the most popular and commercially available Vulcan XC-72 and 10% Pt supported on Vulcan XC-72 both from Cabot Corp. is valid and has been presented here. The intention is that the findings of the cost analysis will influence the evolution of future research activities elsewhere involving grass or any other biomass for obtaining carbon supported catalysts. The cost of Vulcan XC-72 from Cabot Corp. is reported to be USD 20.00 per 250g and that of 10% Pt on Vulcan-XC-72 is USD 56.00 per gram⁵. Although G-

ABC can be obtained from zero-cost biomass commercial success could be achieved only if electrode structures, pore volume, particle distribution and electrode stability during hydrogen generation in

⁵ www.fuelcellstore.com

water electrolyzers are optimized. However, our preliminary investigation suggests that G-ABC may be a better alternative to the traditional carbon supports in the near future.

The authors of the present article has extended similar type of studies with activated carbon derived from other biomass such as calotropis stem, palm leaves, coconut leaves etc. Since the physical features and chemical constituents influence the electrochemical or the catalytic properties we have diversified choice of sources of biomass carbon for utilizing as electrocatalyst conductive supports. Hence research may be oriented towards this area which could lead to carbon powders with unexpected properties tunable to the applications.

To summarize, we have described how biomass carbon powder from GREEN biomass waste namely GRASS can be produced and attempted to evaluate its potential as a conductive support for electrocatalysts for the electro-generation of H₂ gas from acidified water. Electrocatalyst powder samples are prepared using the thus produced biomass carbon supports with 1% Pt loading (Pt@G-ABC). Further applications of the biomass carbon supported electrocatalyst powder samples obtained through this work have also been highlighted.

1. The work is based on Waste-to-Energy concept.
2. The work focuses on preparing low-cost conductive carbon for supporting electrocatalyst for the electrochemical generation of H₂ gas from water using GREEN BIOMASS namely GRASS! (turf grass)
3. Activated Carbon powders from the grass was obtained by chemical activation with ZnCl₂

4. Catalyst powders of 1% wt Pt was successfully supported on the carbon produced from the grasses by an aqueous reduction using NaBH_4
5. Physical features of the catalyst powders was evaluated through various instrumental techniques like PXRD, FTIR, density, SEM, surface area
6. Electrochemical or catalytic activity of the biomass carbon supported catalyst powders assessed by LSV & CV studies
7. H_2 gas liberation activity of 1% Pt supported on grass derived carbon is apparently good

5. Conclusion

The work shows how environmental wastes could be a useful source of obtaining novel engineering material like activated carbon or in other words, biomass carbon. In the present work grasses are considered as a safer, cheaper and greener way of utilizing them as a source of preparing activated carbon as well as conductive support for noble metal electrocatalysts. Even 1% Pt@G-ABC has been found to enhance the H_2 generation rate through electrolysis of acidified water remarkably. In our studies current density has been taken as the index of evaluating the catalytic activity of the samples. H_2 evolution from water catalyzed by 1% Pt@G-ABC was observed around -0.24V Vs SCE and the good performance of the same may be due to high % carbon content, favorable physical properties & uniform dispersion of Pt particles on G-ABC powder. Thus grass derived carbon could be an appropriate low-cost alternative to the conventional carbon supports for electrocatalysts for the renewable source of hydrogen gas. The developed electrocatalysts could be used in proton exchange membrane fuel cells as well and many other applications indicated in the previous section. The objective and the fundamental experimental results presented here would break through not only the limits of carbon sources but also the conventional idea of obtaining active carbon and then applying them into various technologies where carbon is vital.

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FIGURE CAPTIONS

Fig. 1. A view of turf grass bunch.

Fig. 2. Flow sheet for the preparation of G-ABC.

Fig. 3. Flow sheet for preparing Pt particles supported on G-ABC (Pt@G-ABC).

Fig. 4. Thermogram of dried grass sample.

Fig. 5. Powder XRD of G-ABC sample. Inset: XRD of 1% Pt@G-ABC.

Fig. 6. FT-IR spectrum of G-ABC.

Fig. 7. SEM of G-ABC.

Fig. 8. LSV plot of (a) G-ABC & (b) 1% Pt@G-ABC electrodes in 1M H₂SO₄.

Fig. 9. CV of (a) G-ABC & (b) Pt@G-ABC electrodes in 1M H₂SO₄.

TABLE CAPTIONS

Table 1. FT-IR spectral data on G-ABC.

Table 1 FTIR spectral data on G-ABC.

IR frequency (cm ⁻¹)	Assignment
3731	Free O – H groups
2464	O – H stretch from strongly H-bonded –COOH group
2913	O – H stretching of –COOH group
1713	Free –C – O group stretching
1562	Carboxylate anion stretching & NO ₂ group
1222	C – N stretching
1377	C = N stretching
1055	C – C stretching
1498 & 1402	C – H bending



Fig. 1. A view of turf grass bunch.

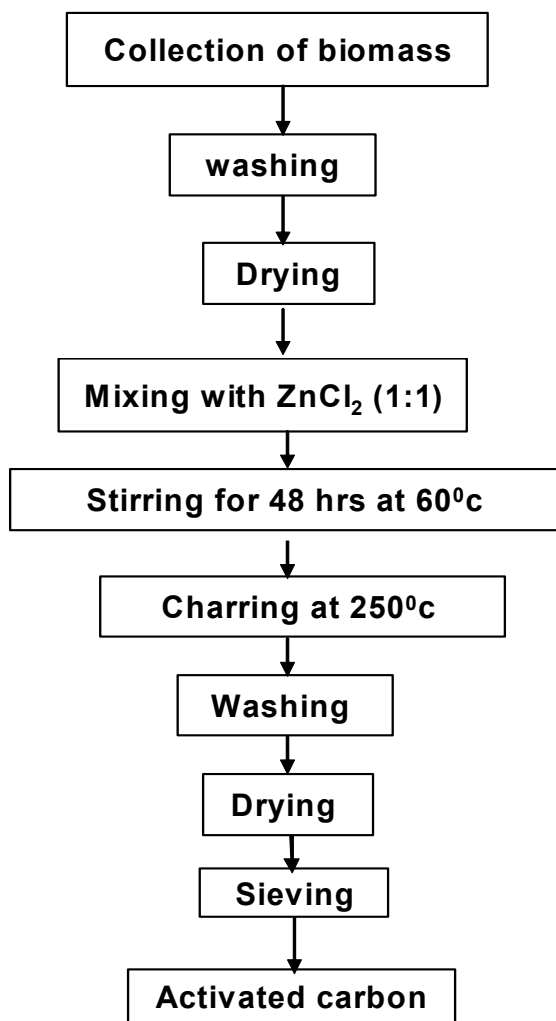


Fig. 2. Flow sheet for the preparation of activated carbon from grass blades (G-ABC).

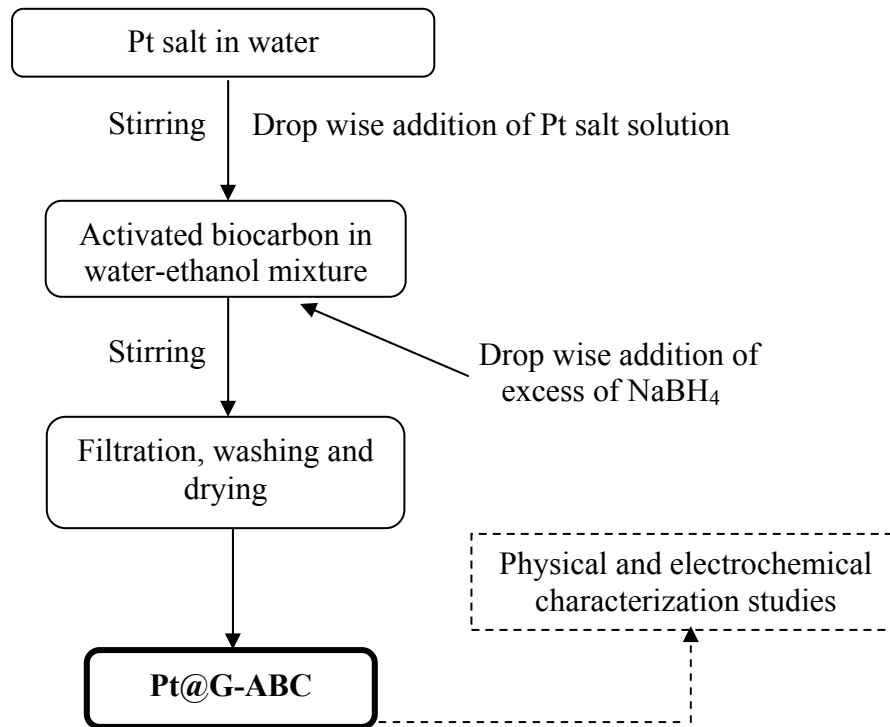


Fig. 3. Flow sheet for preparing Pt particles supported on G-ABC (Pt@G-ABC).

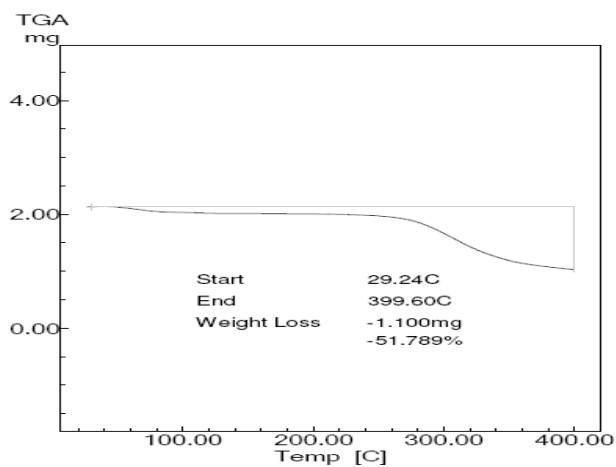


Fig. 4. TG of dried grass sample.

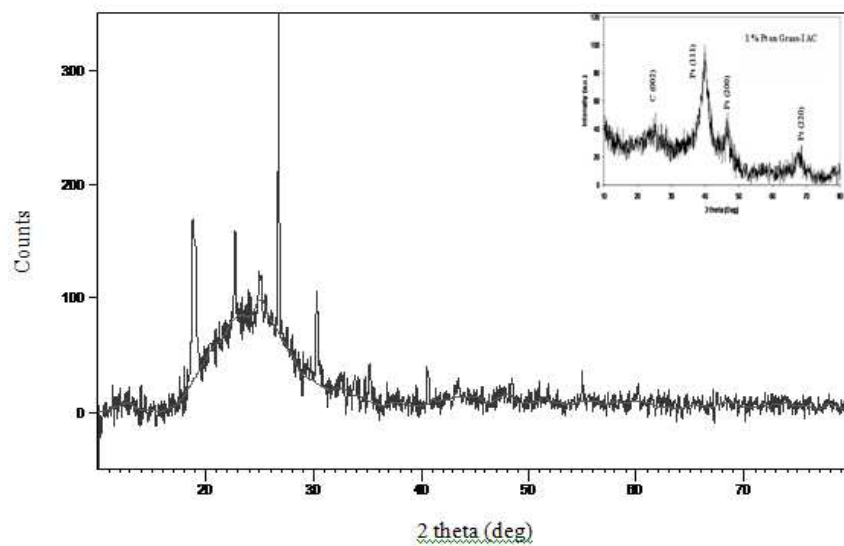


Fig. 5. Powder XRD of G-ABC sample. Inset: XRD of 1% Pt@G-ABC.

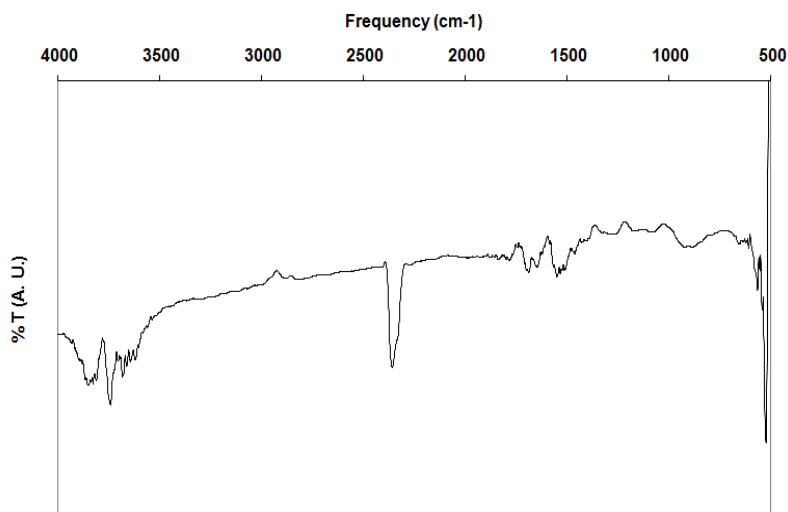


Fig. 6. FTIR spectrum of G-ABC.

Magnification : X 1200



Fig. 7. SEM of G-ABC.

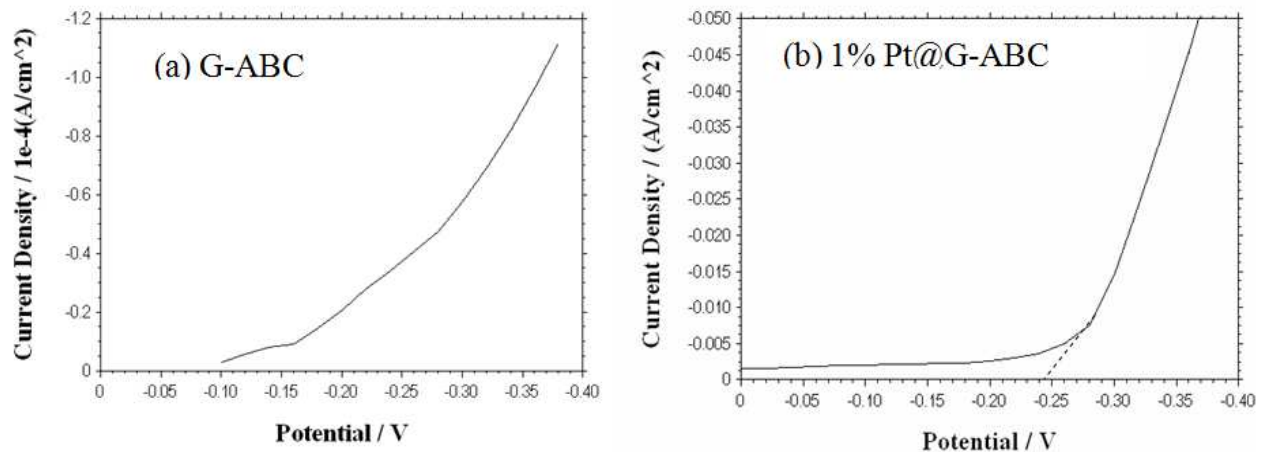


Fig. 8. LSV plot of (a) G-ABC & (b) 1% Pt@G-ABC electrodes in 1M H₂SO₄.

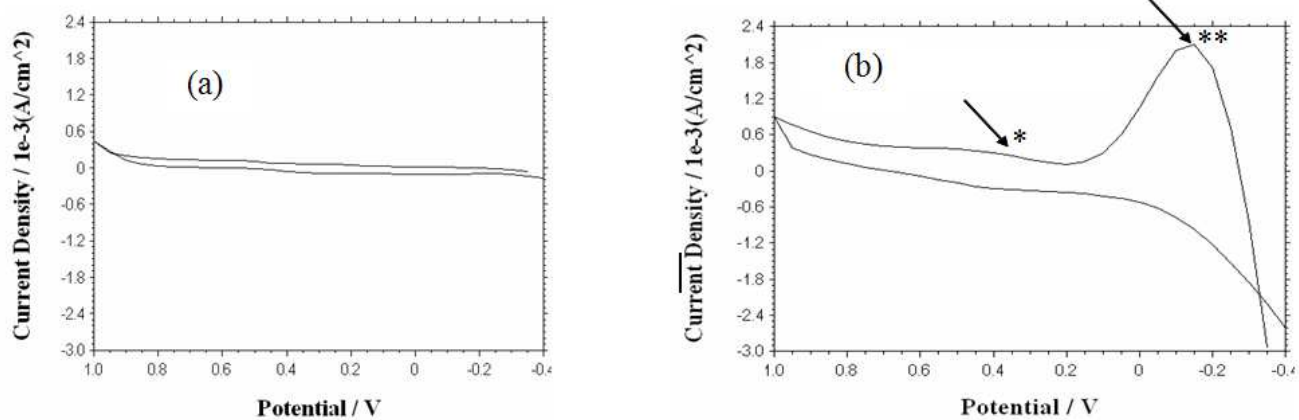


Fig. 9. CV of (a) G-ABC & (b) Pt@G-ABC electrodes in 1M H₂SO₄.